

ThermaStar by Pella^{® 1} VINYL



Available exclusively at



Competitively priced, easy-care vinyl

Double-Hung



- **EXCLUSIVE WEATHER PROTECTION SYSTEM**
Protect your home with our exclusive weather repel system on single- and double-hung windows. It has three points of protection to channel water away from the home – including triple weatherstripping.
- **HIGH-GRADE VINYL FRAMES**
The multichambered, fully welded sash and frame improves the strength and thermal performance of our windows. Our precision welding process makes a strong and more durable product that resists warping and twisting.
- **ENERGY EFFICIENT**
ThermaStar by Pella windows offer energy-efficient options that will meet or exceed ENERGY STAR[®] guidelines.²
- **LOW-MAINTENANCE, QUALITY VINYL**
The solid color throughout ThermaStar by Pella vinyl keeps minor dings and scratches virtually invisible and means no more painting. Our true glide balance system ensures years of smooth operation for single- and double-hung windows to open and close easily and quietly.
- **STYLES AND OPTIONS FOR EVERY BUDGET**
ThermaStar by Pella windows have options to fit every budget, featuring the most popular styles and options.
- **CONVENIENT GRILLE OPTIONS**
Protected from dust and damage, grilles-between-the-glass are permanently sealed between insulating glass to create a smooth, easy-to-clean surface.
- **LIMITED LIFETIME WARRANTY**
Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pellaatlowes.com/warranties.³
- **TESTING BEYOND REQUIREMENTS**
At Pella, our products are tested beyond requirements to help ensure they have long-lasting performance and reduce call-backs for you.

**THERMASTAR BY PELLA
AVAILABLE IN THE EAST REGION ONLY.**



AVAILABLE IN THESE WINDOW STYLES:



^{1,2,3} See back cover for disclosures.

PRODUCT SPECIFICATIONS

| WINDOW STYLES | MIN. WIDTH | MIN. HEIGHT | MAX. WIDTH | MAX. HEIGHT | PERFORMANCE CLASS & GRADE | PERFORMANCE VALUES | | | FRAME / INSTALL |
|---|------------|-------------|------------|-------------|---------------------------|--------------------|-----------|-------|-----------------|
| | | | | | | U-FACTOR | SHGC | STC | |
| VENT DOUBLE-HUNG WINDOW (DUAL-PANE) | 14 - 1/2" | 23-1/2" | 48" | 78" | R25-R50 | 0.30-0.34 | 0.19-0.50 | 25-26 | Block Frame |
| VENT SINGLE-HUNG WINDOW | 14-1/2" | 23-1/2" | 48" | 84" | R20-LC65 | 0.29-0.34 | 0.21-0.65 | 25 | Nail Fin |

WINDOW SIZES AVAILABLE IN 1/8" INCREMENTS

Maximum square footage rules apply. Maximum width and height cannot exceed the maximum square footage.

COLORS

FRAME COLOR

Color-matched frames to complement a home.

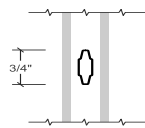
SOLID-COLOR:



GRILLES

GRILLES

Grilles are color-matched to the window interior and exterior frame color.⁴



GRILLES-BETWEEN-THE-GLASS
GLASS
CONTOUR 3/4"

⁴ See back cover for disclosures.

WINDOW HARDWARE

SINGLE- AND DOUBLE-HUNG

Pella's cam-action locks push the sashes against the weatherstripping for a tighter seal.



**CAM-ACTION
LOCK**

COLOR-MATCHED FINISH:

WHITE

INTEGRATED SASH LIFT

Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.



**WINDOW INTEGRATED
SASH LIFT**

COLOR-MATCHED FINISH:

WHITE

WINDOW LIMITED OPENING DEVICES

A vent stop can be engaged or disengaged manually and restricts how far the bottom sash of a single- or double-hung window can open. A window opening control device (WOCD) complies with a safety standard and allows for ventilation, emergency escape and rescue when released. A WOCD automatically limits the sash opening to less than four inches, unless it is intentionally disengaged, enabling the sash to fully open.



VENT STOP



**OPENING CONTROL
DEVICE**

COLOR-MATCHED FINISH:

WHITE



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¹ Available in the East region only.

² Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

³ The Pella Limited Lifetime Warranty is non-prorated, meaning the coverages within the defined warranty periods do not decrease over time. See written limited warranty for details, including exceptions and limitations, at pellaatlowes.com/warranties, or contact Pella Customer Service at 877-473-5527.

⁴ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.