**Fiberglass**

**Pella® Impervia®**

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**Features**

- Made with Pella’s patented fiberglass material, Duracast™
- Exceptionally energy efficient and durable in extreme heat and cold
- Versatile design features and options to deliver any style

**Window Styles**

- Specialty shapes, custom sizes and fixed configurations are also available.¹

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AWNING | BAY OR BOW | CASEMENT | DOUBLE-HUNG | SINGLE-HUNG | SLIDING
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**Patio Door Styles**

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SLIDING
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¹ In testing performed in accordance with ASTM testing standards, Pella’s Duracast has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches. Special shape windows are made from a non-Duracast fiberglass composite.
Pella Impervia windows and patio doors feature a low-maintenance, durable powder-coat paint finish. Dual-color frames allow you to choose a different color for the exterior.

**SOLID-COLOR:**
- White
- Tan
- Morning Sky Gray
- Brown
- Black

**DUAL-COLOR FRAMES:**
- White interior with tan exterior
- White interior with morning sky gray exterior
- White interior with brown exterior
- White interior with black exterior
Grilles are color-matched to your window or patio door interior and exterior frame color.¹

Choose from a variety of grille patterns for the traditional look of divided light. Custom patterns are available.²

¹ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
² Grille patterns offered may vary per product. See specific product information for availability.
Fold-Away Crank

Folds neatly out of the way so it won’t interfere with roomside window treatments.

Cam-Action Lock

Pella’s cam-action locks pull the sashes on single- and double-hung windows against the weatherstripping for a tighter seal.
Open and close the door with one hand with a convenient thumblock.

A footbolt comes standard on all sliding patio doors and holds the door open about three inches for ventilation.
Optional high-altitude Low-E insulating glass available with or without argon on select products.

For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

Available with Advanced Low-E insulating dual-pane glass with argon on select products.

Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

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1 Optional high-altitude Low-E insulating glass available with or without argon on select products.
2 For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.
3 Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on select products.
4 Sound control glass consists of dissimilar glass thickness (3mm/5mm).
5 Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.
6 Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

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Want to learn more? Call us at 833-44-PPELLA or visit pella.com

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The confidence of Pella’s warranty.

Pella® products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.