Pella Commercial offers these exceptional benefits to help you get the most out of your buildings:

A BROAD PRODUCT PORTFOLIO
To meet your project’s design, performance, aesthetic and budget requirements.

- A wide range of materials — including fiberglass, vinyl and wood.
- Breadth of products — including windows, balcony doors, entrances and window walls — that feature sun control and energy efficiency.

ENERGY SAVINGS AND NOISE REDUCTION
Our energy-efficient products can help lower energy costs on a per-unit and buildingwide basis, as well as reduce street noise.

INCREASED LONGEVITY AND REDUCED LIFE-CYCLE COSTS
High-quality, durable, low-maintenance products.

IMPROVED AIR AND WATER PERFORMANCE
Our products and installation methods can reduce air and water infiltration.

A SINGLE POINT OF CONTACT
One representative can facilitate the entire process, which helps create a seamless window and door replacement experience, saving you time.

EXPERTISE YOU CAN TRUST
Our heritage as a leader in the window and door industry since 1925 is the result of one goal: your satisfaction.
**Installation Method and Application**

<table>
<thead>
<tr>
<th>CONSTRUCTION TYPE</th>
<th>MATERIAL TYPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>New</td>
<td>Renovation</td>
</tr>
</tbody>
</table>

**FIN**
- When construction methods allow installation from the exterior prior to the application of exterior cladding – such as lap siding, brick veneer and stucco.

**CLIP**
- When wall conditions or construction sequence requires installation from inside the building.

**ANCHOR THROUGH FRAME**
- When wall conditions or construction sequence requires installation from inside the building.

**RECEPTOR**
- For multistory buildings requiring installation from the interior or when a more robust installation method is desired.

**FACTORY-APPLIED ALUMINUM BRICKMOULD**
- Used to update exterior trim or cover existing trim that is in poor condition – also used for exterior trim in new construction.
### Installation Method and Application

<table>
<thead>
<tr>
<th>Method Description</th>
<th>Construction Type</th>
<th>Material Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>COMPLETE TEAR-OUT</td>
<td>Existing Construction</td>
<td>Wood: ● ● ● ●</td>
</tr>
<tr>
<td>POCKET</td>
<td>Existing Construction</td>
<td>Wood: ● ● ● ●</td>
</tr>
<tr>
<td>FRAME EXPANDERS</td>
<td>Existing Construction</td>
<td>Wood: ● ● ● ●</td>
</tr>
<tr>
<td>STANDARD SUBFRAME</td>
<td>Existing Construction</td>
<td>Wood: ● ● ● ●</td>
</tr>
<tr>
<td>T-SUBFRAME</td>
<td>Existing Construction</td>
<td>Wood: ● ● ● ●</td>
</tr>
</tbody>
</table>

Pella® products are appropriate for most wall conditions — whether for new construction, everyday renovation projects or high-profile historic restorations — as shown by solutions on these pages. For an in-depth review of Pella’s full range of installation solutions and construction details, refer to the *Pella Architectural Design Manual* or pellaadm.com.
LET US BE YOUR WINDOW AND DOOR PROVIDER

SOLUTIONS
If occupants of your renovation project are voicing concerns about high energy costs, uncomfortable drafts and noise issues, Pella can help. We offer the replacement windows and doors, installation systems and technical assistance you need – before, during and after the renovation of your project.

Pella offers everything you need during the planning phase to make your window replacement project a success.
• Help determining solutions within your parameters
• Preliminary assessment of existing window conditions
• Building envelope review
• Full thermal model capabilities
• Jobsite visits
• Field measuring of existing windows
• Quotes
• Value-engineering solutions
• Window mock-ups and samples
• Installation consultations
• Water management solutions

Pella supplies the window replacement products and installation solutions that make your job easier during the construction phase.
• Help managing your project’s fenestration timeline
• Single-source responsibility for products and installation
• On-site support (testing, installation guidance, quality inspection)
• Interior installation options, eliminating scaffolding needs and costs
• Reduced labor costs
• Minimal disturbance to interior surfaces
• Rapid-Response Program for fast replacement of parts that are lost or broken at the jobsite

Pella delivers a variety of window replacement benefits that help ensure everyone is satisfied with your renovation project after it’s completed.
• Reduced energy costs
• Less air infiltration and noise
• More comfortable, productive employees
• Windows that are easy to open and close
• Low-maintenance products
• Interior wash feature that reduces cost of cleaning glass
• Durable finishes that reduce the need for future refinishing
• Energy-efficient Low-E glass that eliminates need for storm windows
• Replacement parts readily available
• Local service by Pella technicians
• Warranty 20/10/2

PUT US TO WORK FOR YOU

Commercial expertise that expands possibilities and achieves your vision.
With more than 90 years of fenestration experience, Pella Commercial has the expertise to help you realize your design vision. With in-house architectural, engineering and project management support services, we provide project assistance from start to finish.

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