Leaders in Innovation Since 1925

From testing beyond industry requirements to delivering continuous innovation – we go beyond what meets the eye to make beautifully designed windows and doors to be a solution for every project. To learn more, visit pella.com/professionals.

Contents

Why You Can Trust Pella 5
Wood & Clad/Wood Windows & Patio Doors 7
Fiberglass Windows & Patio Doors 33
Vinyl Windows & Patio Doors 39
Product Line Comparison 50
Additional Solutions 53
Trim Options 54

Experience Pella® products for yourself.

To get started, search “Pella” in the app store appropriate to your device and download the Pella AR app. To view the experience, select “Live View AR” and tap on the product you’d like to load.
At Pella, we don’t just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Why You Can Trust Pella

At Pella, we don’t just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

We Are Dedicated to Window & Door Details

Pella ProEdge Solutions is an extension of your team, helping projects go more quickly and smoothly while reducing callbacks. With dedicated product expertise; anytime, anywhere communication; and service after the sale, you can complete jobs faster, get paid sooner and take on more jobs for your business.

Why You Can Trust Pella

Pella ProEdge Solutions is an extension of your team, helping projects go more quickly and smoothly while reducing callbacks. With dedicated product expertise; anytime, anywhere communication; and service after the sale, you can complete jobs faster, get paid sooner and take on more jobs for your business.

Your Local Go-To Window and Door Experts

The expertise of your local Pella representatives coupled with personalized on- and off-site support, helps cut time and hassle from every project. And with access to local Pella showrooms, your homeowners can work directly with a Pella sales rep to decide which products will work best for their home.

Anytime, Anywhere Communication

Pella ProEdge Solutions provides builders and contractors with anytime, anywhere communication. With Pella ProConnect, you can contact your rep, track orders and see which accessories are being held. And when you need a quote or have a question, our project management team will respond within 24 hours. To create a new account, simply open your favorite web browser on your preferred device and visit proconnect.pella.com or use the QR code. Mobile users can add a tile icon to their home screen for easy access.

No Callback Jobsite Services

We hold off screens and hardware until the end of a project, ensuring they don’t get damaged on-site. Our reps provide on-site training and support, and local service reps will take care of any callbacks or warranty claims directly with homeowners. And on the final walk-through, we will install accessories and ensure the details are covered.

1 Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2019.
2 Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.
Wood & Clad/Wood
Windows & Patio Doors

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. Personalize windows and patio doors to match your project with special sizes, grilles, premium interior and exterior colors and hardware finishes.

Our innovative EnduraGuard® wood protection provides advanced protection against the effects of moisture – helping to provide long-lasting performance. Pella’s wood products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.*

Pella® Reserve™
Traditional
Exquisite designs with unparalleled historical detailing.

Contemporary
Simple and sophisticated designs that embody the tenets of pure, contemporary style.

Pella Architect Series®
Traditional
Classically styled combining modern functionality with fine-furniture detailing.

Contemporary
Smart styling and clean sightlines with sleek frames and expansive glass.

Pella Lifestyle Series
Designed to deliver exceptional performance and create unique room-by-room solutions with performance options and time-tested innovations.

The best limited lifetime warranty.
Pella wood products are covered by the best limited lifetime warranty for wood windows and patio doors.* See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written limited warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.
Pella Reserve™

Authentic designs with uncompromised attention to detail.

Made for the distinction creators, the purists of design, the architectural historians – each window and door is meticulously designed to achieve your vision. We deliver tailor-made solutions and intentional innovations to achieve your unique vision without concessions. From simple yet sophisticated style to historical detailing, anything less simply won’t do.

Pella Reserve – Traditional windows and patio doors are exquisitely designed with unparalleled historical detailing. They feature through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.

Pella Reserve – Contemporary-styled Pella Reserve windows and patio doors offer simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction, which embody the tenets of pure contemporary style.
Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style. Durable interiors and extruded aluminum exteriors allow you to create the ideal look for your design. And we stand behind our products. They're backed by the best limited lifetime warranty for wood windows and patio doors.*

Achieve your vision and impress your clients. From preliminary drawings to installation, Pella’s expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project. Partner with Pella to achieve your unique vision without concessions. And with large multi-slide and bifold patio doors, you can create a space that blurs the lines between indoors and out. Cutting-edge innovations that solve modern-day inconveniences, all without compromising the design.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.

Historic elements
- Putty profile. Further your aesthetic with the putty profile, recreated with historically accurate angles to provide meaningful depth and a realistic shadow. These products offer the industry’s deepest sash dimension.
- Through-stile construction. Essential to the tradition of window making, butt joinery and through-stile construction create authentic proportions and emulate historic window design.
- Integral Light Technology. Featuring the industry’s only foam spacer solution, Pella’s Integral Light Technology helps capture the look of true-divided-light without sacrificing energy performance.

Intentional innovations
- Single- and double-hung Integrated Rolscreen. The Integrated Rolscreen is a double- and single-hung screen that appears when you open the window, and rolls away, out of sight, when you close it.
- Innovative sash lugs. Add sash lugs to the exterior of our double-hung windows to create an authentic look, while maintaining modern tilting functionality for easy cleaning.
- Integrated security sensors. Preserve the beauty of Pella Reserve windows and doors while protecting what matters most.
Achieve your design vision without concessions with simple and sophisticated designs. With expansive glass, sleek, minimal profiles and through-stile construction, this design embodies the tenets of pure contemporary style.

With uncompromised attention to detail, our cutting-edge innovations solve modern-day inconveniences. Add an expansive multi-slide or bifold patio door to your design for a space that blurs the lines between indoors and out. Preserve the beauty of Pella Reserve – Contemporary windows and doors while protecting what matters most with integrated security sensors. Windows and patio doors can be monitored from virtually anywhere with the free Pella Insynctive® App.¹ And we stand behind our products with the best limited lifetime warranty for wood windows and patio doors.²

¹ Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.
² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.
Colors & Finishes

Wood Types

- Pine
- Douglas Fir
- Mahogany

Prefinished Pine Interior Colors

- White
- Red Oak
- Cherry
- Maple

Extruded Aluminum-Clad Exterior Colors

- White
- Bright White
- Linen White
- Artisan Grage
- Natural Stone
- Whitewash
- Skyline Gray Stain
- Black Stain

Glass

InsulShield® Low-E Glass

- Advanced Low-E insulating dual-pane glass with argon¹
- Advanced Comfort Low-E insulating dual-pane glass with argon³
- Natural Sun Low-E insulating dual-pane glass with argon²
- Natural Sun Low-E insulating triple-pane glass with argon³
- SunDefense™ Low-E insulating dual-pane glass with argon⁷
- SunDefense Low-E insulating triple-pane glass with argon³

Additional Glass Options

- Laminated (non-impact-resistant)²/³, tinted²/³ or obscure²/³ glass also available on select products
- STC (Sound Transmission Class)-improved dual-pane sound glass⁴
- Impact-resistant glass¹/³

Features & Options

Choose the wood species that best complements your project’s interior.

Custom solutions:

- Pine
- Douglas Fir
- Mahogany

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

Grilles

Grille Types

- Putty Glass Integrated Light Technology with Opaque Interior: 7/8", 1-3/8", or 1-1/4" on 3/4"
- Opaque Integrated Light Technology: 7/8", 1-3/8", or 1-1/4" on 3/4"
- Square Integrated Light Technology: 7/8", 7/8", 1-1/4" or 3/4" on 3/4"

Grilles-between-the-glass Interior Colors²

- White
- Ivory
- Tan²
- Gold Dust
- Putty²
- Brown
- Harvest
- Mocha
- Sky Gray

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.

Integrated Security Sensors

Integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors are compatible with major security panel systems. For more information, visit connectPella.com.

Screens²

Rolscreen antioxidant retracts screens roll out of sight when not in use on Pella Reserve – Traditional casement windows and sliding patio doors and on Pella Reserve – Contemporary sliding patio doors. The Integrated Rolscreen is a fully concealed Rolscreen that moves seamlessly with the sash — appearing when you open a Pella Reserve – Traditional single- or double-hung window and rolling completely away when you close it.

Flat

InView® screens are clearer than conventional screens. VoidView® screens offer the sharpest view, letting in 29% more light and 21% more airflow than conventional fiberglass screens.²

Wood Wrapped

Optional wood veneer can be added over the metal screen channel on interior screens to provide a more seamless look.

Added Peace of Mind

Brown

Cherry

Almond

French Wheat

1. The high-performance coating standard for painted aluminum exteriors is the ASTM 2055 selection. EnduraClad Plus exterior color is not available with all colors. See your local Pella sales representative for availability.

2. Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.

3. Only available with matching interior and exterior colors.

4. Available on select products only. See your local Pella sales representative for availability.

5. For best performance, the laminated glass may be in the interior or exterior pane of the glass.

6. Sound control glass consists of dissimilar glass thickness (3mm/5mm).

7. Available with Low-E insulating glass with argon on select products.
**Window Hardware**

Get a timeless look with authentic styles in classic finishes.

**Classic Collection**

- Fold-Away Crank
- Spoon-Style Lock

**Rustic Collection**

Create a distinct and charming look with distressed finishes.

- Fold-Away Crank
- Cam-Action Lock

**Essential Collection**

Select from popular designs and finishes to suit every style.

- Fold-Away Crank
- Cam-Action Lock

**Modern Collection**

Achieve the ultimate contemporary look with exclusive hardware designed by Pella.

- Fold-Away Crank

---

**Patio Door Hardware**

Choose timeless pieces for a look that will never go out of style.

**Classic Collection**

- Hinged & Bifold Patio Door Handles
- Sliding & Multi-Slide Patio Door Handle

**Modern Collection**

Achieve the ultimate contemporary look with sleek finishes.

- Hinged & Bifold Patio Door Handles
- Sliding & Multi-Slide Patio Door Handle

**Rustic Collection**

Stand out with bold looks and create an utterly unique aesthetic.

- Hinged & Bifold Patio Door Handles
- Sliding & Multi-Slide Patio Door Handle

**Essential Collection**

Elevate your style and transform a home with elegant selections.

- Hinged & Bifold Patio Door Handles
- Sliding Multi-Slide Patio Door Handle

---

1 Flush multi-slide handle is a Pella exclusive design.
2 Flush multi-slide handle is not available in Antique Brass, Champagne or Polished Nickel.
The classic window styles you love with fine-furniture detailing and exceptional energy efficiency are backed by the best limited lifetime warranty for wood windows and patio doors. Every window or door is one of a kind, just like the wood it is crafted from.

Designed to last, Pella Architect Series - Traditional wood windows and patio doors offer optional Integral Light Technology® grilles to create the look of individual panes. Detailed hardware designs and finishes add personality to already beautiful wood windows and patio doors. Upgrade to impact-resistant glass to help protect against extreme weather, noise and intruders. For added peace of mind and convenience, use built-in security sensors with Pella’s Insynctive® technology.

## Enduring designs

### Custom-crafted. From unique sizes to one-of-a-kind grille patterns and custom glass options, we’ll make your dream a reality.

### Low-maintenance exteriors. Protect the aluminum-clad exterior with EnduraClad® finish and wood parts with EnduraGuard® wood protection.

### Stunning hardware designs. Our expansive portfolio includes four unique collections made to complement a home’s architectural design. Choose from our Essential, Classic, Modern and Rustic Collections.

### Achieve your vision

### Fine-furniture details. Add drama and interest to a classic look with intricate details like matching sash and grille profiles. And with an array of classic and on-trend colors, your traditional-style products will look beautiful.

### Integrated security sensors. Optional built-in security sensors integrate hidden technology into your windows and doors. The free Pella Insynctive App alerts homeowners when their windows and doors are open or closed and locked or unlocked.

### Tailor-made solutions. From preliminary drawings to installation, Pella’s expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

---

1. Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella’s Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.

2. Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.
Backed by the best limited lifetime warranty for wood windows and patio doors, Pella Architect Series - Contemporary products feature smart styling and sleek silhouettes.\(^1\)

Create a sophisticated space with our beautiful contemporary designs. Add design interest with square, Integral Light Technology® grilles to create the look of individual panes of glass without sacrificing energy efficiency. For added peace of mind and convenience, use built-in security sensors with Pella’s Insynctive® technology.\(^2\)

\(\begin{align*}
1 \text{ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.} \\
2 \text{ Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.}
\end{align*}\)
### Colors & Finishes

**Wood Types**
- Pine
- Douglass Fir
- Mahogany

**Prefinished Pine Interior Colors**
- White
- Bright White
- Linen White
- Artisan Grage
- Natural Stain
- Red Mahogany Stain
- Expressive Stain
- Charcoal Stain

**Aluminum-Clad Exterior Colors**
- Wood
- White Oak
- Red Oak
- Cherry
- Maple

When you select pine, we can prefinish in your choice of four paint colors or eleven stains. Unfinished or primed and ready-to-paint are also available.

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry’s highest exterior coating standard to defend against chalking and fading. Custom colors are also available.

**Glass**

**InsulShield Low-E Glass**
- Advanced Low-E insulating dual-pane glass with argon
- Advanced Low-E insulating triple-pane glass with argon or krypton
- AdvancedComfort Low-E insulating dual-pane glass with argon
- NaturalSun Low-E insulating dual-pane glass with argon
- NaturalSun Low-E insulating triple-pane glass with argon or krypton
- SunDefenses™ Low-E insulating dual-pane glass with argon
- SunDefenses Low-E insulating triple-pane glass with argon or krypton

**Additional Glass Options**
- Laminated (non-impact-resistant), tinted, or obscure glass also available on select products
- STC (Sound Transmission Class) improved dual-pane sound glass
- Impact-resistant glass

### Grilles

**Grille Types**
Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

**Grilles-between-the-glass Interior Colors**
- White
- Ivory
- Tan
- Sand Dune
- Putty
- Browns
- Harvest
- Morning Sky Gray

**Grille Patterns**
In addition to the patterns shown here, custom grille patterns are available.

**Screens**

**Wood-Wrapped Screens**
Optional wood veneer can be added over the metal screen channel on interior screens to provide a more seamless look.

### Added Peace of Mind

**Integrated Security Sensors**
Integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors are compatible with major security panel systems. For more information, visit connectpella.com.

---

Footnotes:
1. The highest exterior coating standard for painted aluminum exteriors is the AJMA 2009 standard. EnduraClad® exterior finish is not available with all colors. See your local Pella sales representative for availability.
2. Available on select products only. See your local Pella sales representative for availability.
3. Available on select products only. See your local Pella sales representative for availability.
4. Insulated glass performance (sound, sun, or heat) may vary depending on the Low-E insulating glass combination.
5. Color-matched wood veneer is available on select products.
6. Improved airflow is based on calculated screen cloth openness. Screen cloth weave varies by manufacturer.
Pella® Architect Series®

Window Hardware

Get a timeless look with authentic styles in classic finishes.

Classic Collection

- Fold-Away Crank
- Spoon-Style Lock

- Finishes: Champagne, White, Brown, Matte Black
- Finishes: Oil-Rubbed Bronze, Satin Nickel, Bright Brass, Antique Brass

Rustic Collection

- Fold-Away Crank
- Spoon-Style Lock

- Finishes: Distressed Brown
- Finishes: Distressed Nickel

Essential Collection

- Fold-Away Crank
- Cam-Action Lock

- Finishes: Champagne, White, Brown, Matte Black
- Finishes: Oil-Rubbed Bronze, Satin Nickel, Bright Brass

Modern Collection

- Fold-Away Crank

- Finishes: Champagne, White, Brown, Matte Black
- Finishes: Olive-Rubbed Bronze, Satin Nickel, Bright Brass, Polished Nickel

Patio Door Hardware

Choose timeless pieces for a look that will never go out of style.

Classic Collection

- Hinged & Bifold
- Sliding & Multi-Slide
- Multi-Slide

- Finishes: Matte Black, Oil-Rubbed Bronze, Satin Nickel, Bright Brass

Modern Collection

- Hinged & Bifold
- Sliding & Multi-Slide
- Multi-Slide

- Finishes: Matte Black, Satin Nickel, Polished Chrome, Polished Nickel

Rustic Collection

- Hinged & Bifold
- Sliding & Multi-Slide

- Finishes: Distressed Brown, Distressed Nickel

Essential Collection

- Hinged & Bifold
- Sliding & Multi-Slide
- Multi-Slide

- Finishes: Champagne, White, Brown, Matte Black
- Finishes: Oil-Rubbed Bronze, Satin Nickel, Bright Brass, Polished Nickel

Footnote 1: Flush multi-slide handle is not available in Antique Brass, Champagne or Polished Nickel.

Footnote 2: Flush multi-slide handle is a Pella exclusive design.

* Pella exclusive design.

** Flush multi-slide handle is not available in Antique Brass, Champagne or Polished Nickel.
Create solutions that are perfect for real life. Covered by the best limited lifetime warranty for wood windows and patio doors, Pella Lifestyle Series offers everything you love about wood—including beauty, durability and style flexibility.1 Begin with dual- or triple-pane glass and then select from the most desired features and options.3

Pella Lifestyle Series is the #1 performing wood window and patio door for the combination of energy, sound and value.4

73% more energy efficient2
On average compared to single pane windows—with performance solutions for improved comfort.

37 time-tested innovations
Create unique, room-by-room solutions to meet real-life needs.

#1 performing wood window and patio door4
For the combination of energy, sound and value.

Exceptional performance and style.
Style flexibility. Whether a home is traditional, modern or somewhere in between, create beautiful windows and patio doors that fit your style.

Redefining performance. Get both unrivaled energy efficiency and sound performance at an incredible value. With the Ultimate Performance package, windows are on average 79% more energy efficient and reduce 52% more outside noise than single-pane windows.6,5

Enhanced durability. Our windows are designed to stand the test of time with exterior wood parts treated with exclusive EnduraGuard® wood protection and an aluminum-clad exterior with EnduraClad® finish.

Room-by-room solutions.
Most desired features, options and innovations. Complement your project with the most popular colors, finishes, grille patterns and more. Many innovative solutions also come standard.

Integrated blinds and shades. Intentionally designed to be accessible, blinds and shades are tucked between glass panes and are protected from dust, pets and little hands.

Added security and convenience. Add peace of mind with optional built-in window and door sensors and motorized between-the-glass blinds and shades that raise and lower with a touch of a button.

Available in these window and patio door styles:
**Performance Packages**

To make things easier, we’ve created performance packages that highlight what’s most important to you.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value. Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in a home.

All values below are averages compared with single-pane windows.

---

**Performance**

71% More Energy Efficient

+ 34% Noise Reduction

**Sound Control**

52% Noise Reduction

**Energy Efficiency**

83% More Energy Efficient

**Ultimate Performance**

The best combination of energy efficiency and noise control.

79% More Energy Efficient

+ 52% Noise Reduction

---

**Features & Options**

### Colors & Finishes

<table>
<thead>
<tr>
<th>Wood Type</th>
<th>Wood species for complementing a home’s interior.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pine</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Prefinished Pine Interior Colors</th>
</tr>
</thead>
<tbody>
<tr>
<td>We can prefinish in your choice of three paint colors or seven stains. Unfinished or primed and ready-to-paint are also available.</td>
</tr>
<tr>
<td>White</td>
</tr>
<tr>
<td>Natural Oak</td>
</tr>
<tr>
<td>Frontal Stain</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Aluminum-Clad Exterior Colors</th>
</tr>
</thead>
<tbody>
<tr>
<td>Our low-maintenance EnduraClad® exterior finish resists fading and helps protect windows and patio doors for years.</td>
</tr>
<tr>
<td>Dual- or triple-pane:</td>
</tr>
<tr>
<td>White</td>
</tr>
<tr>
<td>Brick</td>
</tr>
<tr>
<td>Triple-pane only:</td>
</tr>
<tr>
<td>Almond</td>
</tr>
</tbody>
</table>

### Glass

**InsulShield® Low-E Glass**

- Advanced Low-E insulating dual- and triple-pane glass with argon
- AdvancedComfort Low-E insulating dual- and triple-pane glass with argon
- NaturalSun Low-E insulating dual- and triple-pane glass with argon
- SunDefense™ Low-E insulating dual- and triple-pane glass with argon

**Additional Glass Options**

- Tempered glass available on dual- and triple-pane products
- Obscure and frosted obscure glass available on dual- and triple-pane products

---

2. Exceptional noise control for a quieter home.
3. Data and analysis based on RESFEN 6.0 computer simulation performed in accordance with ASTM E-90 and public STC ratings of leading national wood window and patio door brands. Performance solutions require upgrades to triple-pane. Exceptional noise control for a quieter home. See your local Pella sales representative for more information.
Grilles

**Grille Types** Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.

- **Dual-Pane:**
  - Simulated-Divided-light with 3/4” spacer
  - Simulated-Divided-light with 7/8” spacer

- **Triple-Pane:**
  - Simulated-Divided-light with Aluminum Contoured Glass Between-the-Glass, 3/4” spacer

**Grille Patterns** In addition to the patterns shown here, custom grille patterns are available.

- Traditional
- 9-Lite Prairie
- Top Row
- Cross
- Custom

Screens

**Screen**

- **Rolscreen®**
  - Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows and sliding patio doors.

- **Flat**
  - InView™ screens are clearer than conventional screens and come standard. Vivid View® screens offer the sharpest view and are optional.

**Integrated Blinds & Shades**

- **Integrated Blinds**
  - Raise blinds up for an unobstructed view or tilt to let in just the right amount of light. Our best integrated and accessible blinds are available manual or motorized with Pella Insynctive® technology.

- **Integrated Shades**
  - Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street. Integrated and accessible shades are available manual or motorized with Pella Insynctive technology.

**Window Hardware**

- **Essential Collection**
  - Our most popular design with finishes to suit every style.

  - **Fold-Away crank**
  - **Con-Action lock**

**Patio Door Hardware**

- **Essential Collection**
  - Elevate your style and transform a home with elegant selections.

  - **Hinged Patio Door Handle**
  - **Sliding Patio Door Handle**

---

1 Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

2 Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

3 Available on triple-pane products only.
Fiberglass Windows & Patio Doors

The natural strength and durability of fiberglass makes it an exceptional choice for windows and doors. As a leader in innovation since 1925, we created our proprietary fiberglass to give our customers more — more strength for long-lasting use and thinner profiles with more glass. Our fiberglass is the strongest material for windows and patio doors, engineered for lasting durability.* It delivers exceptional durability for the jobsite, easier installation, larger sizes and factory and field-milling capabilities.

* Pella’s proprietary fiberglass has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards. We know your reputation matters and you stake your reputation on quality, dependable products. That’s why we have one of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.
Pella Impervia® Fiberglass

Unmatched strength
Our proprietary fiberglass is the strongest material for windows and patio doors, engineered for lasting durability.¹

Sleek, timeless style
Versatile design elements combined with sleek profiles and clean lines deliver a timeless style.

Proven performance
Get outstanding resistance to water, wind and outside noises while increasing energy efficiency, security and ease of operation.

Installation solutions & expertise
Save time and reduce costly callbacks with our exclusive installation methods. It’s rare to come across an application that we haven’t already solved for.

Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style.² And they balance thermal efficiency, scale and value when it matters most.

Don’t leave water and structural performance to chance. Tested in extremes and designed for windows and patio doors, engineered for every day, Pella Impervia products are engineered for the rigorous performance requirements of a commercial building and are designed to resist water, wind and outside noises.³ With nearly 100 years in business, it’s rare to come across an application that we haven’t already designed a robust installation for. We’ve got you covered with both products and an installation designed for your exact situation. And whether new construction or window replacement, we have a dedicated team of experts to help with your project.

Rigorously tested, optimized designs.
100x more impact resistant than Fibrex.⁴ Pella Impervia products are made from our proprietary fiberglass material and are on average 100x more impact-resistant than Andersen Fibrex, a wood/plastic composite product. You can trust our fiberglass products to stand up to a hammer misfire and other jobsite conditions.

Tested beyond requirements. Tested to extremes from -40°F to 180°F, our proprietary fiberglass can handle the most extreme heat and sub-zero cold.⁵ Our products are tested beyond industry standards to ensure less maintenance with fewer callbacks.

ENERGY STAR® certified.⁶ Pella Impervia products offer energy-efficient options that will meet or exceed ENERGY STAR guidelines in all 50 states.

Sleek, versatile elements.
Up-to-date color palette. Interior and exterior color options to achieve your unique design style, including Black. Choose a solid-color frame or pair a White interior with one of five exterior colors. Our colors are a durable, powder-coat finish which resists chalking and fading.

Revolutionary hardware. Our patent-pending Easy-Slide Operator allows you to simply slide to open casement and awning windows, without the effort of cranking. Select a complementary or contrasting hardware finish to add interest. Unique factory mulling. Factory-mulled combinations help save you time on the jobsite. And the superior strength of Pella fiberglass allows you to create larger, unique combinations, made just for your remodel or new construction project.

1 Pella’s proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, special shaped glass composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.
2 In testing performed in accordance with ASTM testing standards, Pella’s fiberglass has displayed superior performance. For more details, including the testing methods and results, see pella.com/performance.
3 Pella Impervia windows and patio doors have a performance grade of LC or higher. For information on product ratings see pella.com/performance.
4 Impact testing performance based on testing 10 samples of each material using ASTM D256, Method C.
5 Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.
6 PLA, polyactic acid, is the strongest material to date. Special shape windows are made from a fiberglass resin material. Our proprietary fiberglass can handle the most extreme heat and sub-zero cold. Our products are tested beyond industry standards to ensure less maintenance with fewer callbacks. Special shapes also available.
### Colors & Finishes

**Frame Colors**
- Dual-color frames allow your homeowner to choose a different color for the exterior with a White interior[^1]. Our long-lasting powder-coat finish resists chipping and fading and meets AAMA 624, which is the highest rated fiberglass coating among leading national competitors.

<table>
<thead>
<tr>
<th>Solid-Color:</th>
<th>White</th>
<th>Tan</th>
<th>Morning Sky Gray</th>
<th>Brown</th>
<th>Black</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Dual-Color Frames:</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>White Interior with Tan Exterior</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>White Interior with Morning Sky Gray Exterior</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>White Interior with Bronze Exterior</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>White Interior with Black Exterior</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Grille Options**
- Grilles are color-matched to the window or patio door interior and exterior frame color.
- Choose from one of our standard grille patterns, or create a unique look with custom grille patterns[^9].

- **Traditional**
- **6-Lite Prairie**
- **9-Lite Prairie**
- **Top Row**
- **Custom**

**Glass Options**
- **Foam Insulation Options**
  - Optional foam-insulated frames are available to increase energy efficiency.

**Grilles**
- Grilles are color-matched to the window or patio door interior and exterior frame color.
- Additional grille options available on select products.

**Glass & Additional Energy Efficiency Upgrades**
- **InsulShield® Low-E Glass[^2]**
  - Advanced Low-E Insulating dual- or triple pane glass with argon
  - AdvancedComfort Low-E Insulating dual- or triple pane glass with argon
  - NaturalSun Low-E Insulating dual or triple pane glass with argon

- **SunDefense™ Low-E Insulating dual pane sound control glass[^3]**

- **Additional Glass Options**
  - Clear Insulating glass
  - Tempered glass
  - Laminated (low-impact resistant[^4], insulated[^5] or obscure glass also available on select products)
  - STC Sound Transmission Class improved dual pane sound control glass[^6]

- **Grille Patterns**

**Screen Options**
- **Screen Options**
  - Conventional screens come standard. Optional InView™ screens let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.[^11]

### Window Hardware

#### Casement & Awning
- The patent-pending Easy-Slide Operator is a revolutionary way to operate casement and awning windows. Simply slide to open, without the effort of cranking. With precision venting technology, the window will open to an exact location. Or select the fold-away crank, that folds neatly away, against the window frame. Both solutions allow roomside window treatments to hang neatly.

**Casement Window Hardware**
- **Easy-Slide Operator**
- **Fold-Away Crank**

**Pella’s cam-action locks pull the sashes against the weatherstripping on single-hung, double-hung and sliding windows for a tighter seal.

**Patio Door Hardware**
- **Open and close the door with one hand with a convenient thumblock.

**Footbolt**
- A footbolt comes standard on all sliding patio doors and holds the door open about three inches for ventilation.

[^1]: Dual-color frames are available with a Black frame or on integrated sliding for dual-color frames.
[^2]: Optional high-alumina clay fiber insulation glass available with or without argon on select products.
[^3]: Performance as determined by independent testing.
[^4]: Laminated glass offers a high level of safety and security.
[^5]: Insulated glass reduces heat transfer through the window.
[^6]: Sound control glass reduces noise entering the home.
[^7]: Soundproof glass can be utilized on single-pane glass, glass blocks, or glass frameworks.
[^8]: Sound control glass can be utilized on single-pane glass, glass blocks, or glass frameworks.
[^9]: Optional high-alumina clay fiber insulation glass available with or without argon on select products.
[^10]: Some products may vary per product. See specific product information for availability.
[^11]: Conventional screens come standard. Optional InView™ screens let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.
When you want low-maintenance, energy efficient and affordable windows and patio doors, vinyl is the right choice. Our unique vinyl formula is performance-tested for excellent weathering, durability and color retention. Multi-chambered frames and metal-reinforced, interlocking sashes add strength and durability while helping to prevent warping, sagging and bowing. White, Almond and Fossil-colored frames, with optional upgrades to dual-color frames, are available on select product lines.

**Pella 350 Series**
Designed to deliver industry-leading energy efficiency and extreme weather performance with long-lasting durability.

**Pella 250 Series**
Innovative and enhanced security and privacy features for more peace of mind.

**Encompass by Pella**
Competitively-priced, easy-care vinyl windows and patio doors backed by Pella.

**The confidence of Pella’s warranty.**
Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.
#1 energy-efficient product line from Pella
Pella 350 Series offers some of our most energy-efficient products.

Up to 18 insulating air chambers
Keep your customer’s home warmer in the winter and cooler in the summer.

83% stronger¹
A steel-reinforced frame is stronger than ordinary vinyl for enhanced strength and durability.

Pella 350 Series is our most energy-efficient product line and is designed to deliver industry-leading energy performance. It has been recognized as ENERGY STAR® Most Efficient for 2020, a distinction recognizing products that deliver cutting-edge energy efficiency.²

Pella 350 Series products also provide increased protection in extreme weather, are durable and low-maintenance and are backed by one of the strongest warranties in the business. Choose features and options like grilles-between-the-glass, simulated-divided-light grilles and upgraded hardware finishes to achieve the look your project deserves.

Extreme Performance.
Exceptional energy efficiency. Pella’s exclusive energy-saving system features up to 18 insulating air chambers, preventing heat and cold transfer. Optional triple-pane glass and foam insulation increase performance.

Withstand the extremes. These products stand up to extreme weather conditions, like gale-force winds and severe storms.

Tested to perform. Our windows outperform the industry requirement for air infiltration by 50%.³ Insulated glass is tested from -20°F to 140°F to ensure the seals provide protection from air and water.

Long-Lasting Vinyl.
Superior strength. Pella 350 Series products are 83% stronger than ordinary vinyl and have an exclusive frame design that provides superior strength and outstanding durability.¹

Exclusive vinyl formula. Our high-grade vinyl uses a fade-resistant formula that is performance-tested for excellent durability and weathering. Select from solid- or dual-color frames for a unique look.

Virtually invisible interior welded corners. Corner welds on vinyl are typically visible, but our exclusive SmoothSeam™ technology gives a cleaner look, while maintaining strength and durability.

Available in these window and patio door styles:

Special shapes also available.

Pella 350 Series

¹ Based on the force required to bend a window frame profile.
² Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.
³ Based on WDMA Hallmark requirements using NFRC model size windows.
Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Our exclusive vinyl formula is performance tested for excellent weathering, durability and color retention. Insulating frame chambers improve energy efficiency and multi-chambered frame designs are 52% stronger than ordinary vinyl.1

With innovative and enhanced security and privacy features and our durable and low-maintenance, easy-care vinyl, Pella 250 Series windows and patio doors are a great complement to your project.

1 Based on the force required to bend a window frame profile.

Footnote 1: Based on the force required to bend a window frame profile.

Footnote 2: Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.
Competitively priced
Easy-care, low-maintenance vinyl at a price that is easy on the budget.

Energy-efficient options
Offering solutions to improve comfort and help save on heating and cooling costs.

Backed by Pella
A leader in the window and door industry and a brand that has been trusted for over 90 years.

With Encompass by Pella, you can get windows and patio doors backed by the brand you know and trust, at a price that is easy on the budget.

Featuring low-maintenance, high-grade vinyl frames, these windows are energy efficient and look great for years. Lower heating and cooling costs with energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.¹

Easy-care vinyl.
Low-maintenance. The solid color throughout keeps minor dings and scratches virtually invisible and doesn’t require painting.
More comfortable. Pella’s weather protection system helps protect a home from leaks and drafts.
Stand the test of time. Our precision welding process makes a strong and more durable product that resists warping and twisting.

Designed to make life easier.
Easy operation. Pella’s true glide balance system allows single- and double-hung windows to open and close easily and quietly.
Dust-free grilles and blinds. Never worry about cleaning between-the-glass grilles and blinds that are sealed between insulating glass and kept safe from dust and damage.
Limited lifetime warranty. Backed by one of the best warranties in the business, you can be confident in your selection.²

Available in these window and patio door styles:³

1 Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.
2 The Pella Limited Lifetime Warranty is non-prorated, meaning the coverages within the defined warranty periods do not decrease over time. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 866-319-0397.
3 Double-hung window available in East Region only.
Colors & Finishes

Create a signature look with solid-color and dual-color frames. Dual-color frames allow you to choose a different color for the exterior with a White interior.

<table>
<thead>
<tr>
<th>Solid-Color Frames</th>
<th>1</th>
<th>2</th>
<th>3</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Almond</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Solid-Color Frames</th>
<th>4</th>
<th>5</th>
<th>6</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Almond</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fossil</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Dual-Color Frames</th>
<th>7</th>
<th>8</th>
<th>9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Peppercorn</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tan</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fossil</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brown</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Portobello</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Morning Sky Gray</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hartford Green</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rich Red</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Black</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Glass & Additional Energy Efficiency Upgrades

**InsulShield**

Low-E Glass

- Advanced Low-E insulating dual-pane glass with argon¹
- NaturalSun Low-E insulating dual-pane glass with argon¹
- SunDefenser™ Low-E insulating dual-pane glass with argon¹
- Advanced Low-E insulating triple-pane glass with argon¹
- NaturalSun Low-E insulating triple-pane glass with argon¹

Additional Glass Options

- Bronze-tinted Advanced Low-E insulating glass with argon¹
- Gray Low-E insulating glass with argon¹
- Obscure Low-E insulating glass¹
- Laminated glass (non-impact-resistant)²
- STC (Sound Transmission Class)-improved dual-pane sound glass²
- Tempered glass²

Foam Insulation Options

Optional foam-insulated frames are available to increase energy efficiency.²

Grilles

Grilles are color-matched to the window or patio door interior and exterior frame color.³

**Grille Types**

- Grilles-Between-the-Glass-Contour 7/8”⁴
- Grilles-Between-the-Glass-Flat 1/8”⁵
- Grilles-Between-the-Glass-Contour 3/8”⁶

**Grille Patterns**

Choose from a variety of grille patterns for the traditional look of divided light.¹

- E-Lite Prairie
- E-Lite Prairie Top Semi-Only
- Traditional
- Traditional Top Semi-Sliding
- Top Row
- Decorative Inline Divided

**Screens**

Conventional fiberglass screens are available on all venting vinyl windows.⁶

- Flat
- Optional InView window screens let in 14% more light and are 8% more open for improved airflow compared to conventional screens.⁷

Sliding Patio Door Screens

Heavy-duty sliding screens come standard on Pella 350 Series and Pella 250 Series sliding patio doors and are optional on Encompass by Pella sliding patio doors.⁸

Footnotes:

1. Optional high-altitude Low-E insulating glass available with or without argon on Wood/Ultrex.
2. Not available with blinds between the glass on Encompass by Pella sliding patio doors.
3. For best performance, the laminated glass on Pella 350 Series may be in the interior or exterior pane of the insulating glass, depending on the product. Available in both dual-pane and triple-pane glass in select products.
4. Available with Advanced Low-E insulating glass with bronze, gray or green tint on select products.
5. Sound control glass consists of dissimilar glass thickness (3mm/5mm).
6. Available on Encompass by Pella products in West region only.
7. Available on Encompass by Pella products in East region only.
8. Screens are not designed to retain children or pets. Screens are also color-matched to your choice of interior or exterior colors.
9. Improved airflow is based on calculated screen cloth openness. Screen cloth that retains or increases airflow may impair solar radiation heat control.
### Window Hardware

<table>
<thead>
<tr>
<th>Casement and Awning</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Fold-Away Crank</strong></td>
<td><strong>Color Matched Finishes</strong>: Almond, White, Fossil</td>
</tr>
<tr>
<td><strong>Surface-Mounted Sash Lift</strong></td>
<td><strong>Color Matched Finishes</strong>: Almond, White, Fossil</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Sliding, Single- and Double-Hung</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Cam-Action Lock</strong></td>
<td><strong>Color Matched Finishes</strong>: Almond, White, Fossil</td>
</tr>
<tr>
<td><strong>AutoLock</strong></td>
<td><strong>Color Matched Finishes</strong>: Almond, White, Fossil</td>
</tr>
</tbody>
</table>

### Integrated Sash Lift

| **Window Integrated Sash Lift** | **Color Matched Finishes**: Almond, White, Fossil |

### Surface-Mounted Sash Lift

| **Window Surface-Mounted Sash Lift** | **Color Matched Finishes**: Almond, White, Fossil |

### Window Limited Opening Devices

| **Vent Stop** | **Color Matched Finishes**: Almond, White, Fossil |
| **WOCO** | **Color Matched Finishes**: Almond, White, Fossil |

### Patio Door Hardware

#### Sliding Patio Door Handle

<table>
<thead>
<tr>
<th><strong>Sliding Patio Door Handle</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Color Matched Finishes</strong>: Almond, White, Fossil</td>
<td></td>
</tr>
</tbody>
</table>

#### Integrated Flush Footbolt

| **Pella 250 Series sliding patio door with optional footbolt is our most secure vinyl patio door.** |
| **Color Matched Finishes**: Almond, White, Fossil |

### Patio Door Blinds & Shades

#### Blinds-Between-the-Glass

<table>
<thead>
<tr>
<th><strong>Blinds-Between-the-Glass</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Color Matched Finishes</strong>: Almond, White, Fossil</td>
<td></td>
</tr>
</tbody>
</table>

#### Shades-Between-the-Glass

<table>
<thead>
<tr>
<th><strong>Shades-Between-the-Glass</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Color Matched Finishes</strong>: Almond, White, Fossil</td>
<td></td>
</tr>
</tbody>
</table>

---

1. Available in West Region only.
2. Available in East Region only.

---

1. To achieve a Double 0 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.
2. Availability varies by size. See a Pella professional for details.
3. Available on dual-pane products only. Not available on sliding patio doors with grilles-between-the-glass.
4. Only available on 60” x 80” and 72” x 80” doors.
## Compare Window & Patio Door Lines

Review our lines and discover your best fit.

### Product Line Comparison

<table>
<thead>
<tr>
<th>Product Line</th>
<th>Pella® Reserve™</th>
<th>Architect Series*</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Material</strong></td>
<td>Wood &amp; Clad/Wood</td>
<td>Clad/Wood</td>
</tr>
<tr>
<td><strong>Price</strong></td>
<td>$$$$ - $$$$$</td>
<td>$$$$ - $$$$$</td>
</tr>
<tr>
<td><strong>Description</strong></td>
<td>Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.</td>
<td>Simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction embody the tenets of pure contemporary style.</td>
</tr>
</tbody>
</table>

### Available Styles

#### Window & Patio Door Styles

- **Window Styles**: A B C D E F
- **Patio Door Styles**: S SW SH PC

#### Pella Lifestyle Series
- **Clad/Wood**: $ - $$$
- **Purposeful innovations delivering room-by-room solutions like integrated blinds, shades and security sensors. Available performance packages offer an unbeatable combination of energy efficiency, sound control and value.**

#### Pella Impervia®
- **Fiberglass**: $ - $$$$$
- **Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style. Tested in extremes and designed for every day, these windows and patio doors deliver proven performance.**

#### Pella 350 Series
- **Vinyl**: $ - $$$$$
- **Pella 350 Series windows are designed to deliver industry-leading energy efficiency and extreme weather protection with long-lasting durability. As Pella’s most energy-efficient vinyl products, these windows and doors are a great option for any project.**

#### Pella 250 Series
- **Vinyl**: $ - $$$
- **Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Made with beautiful easy-care vinyl, these windows and patio doors provide Pella craftsmanship in a great-looking product.**

- **Encompass by Pella**: $ - $$$
- **Encompass by Pella is competitively priced, easy-care vinyl. Featuring low-maintenance, high-grade vinyl frames, these windows and patio doors will look great for years and are backed by a brand you can trust.**

### Additional Information

- **ASTM D638 and D790 testing standards.**
- **Purposeful innovations delivering room-by-room solutions like integrated blinds, shades and security sensors. Available performance packages offer an unbeatable combination of energy efficiency, sound control and value.**
- **For more information on Pella’s window and patio door offering, see your local Pella sales representative or visit pella.com/professionals.**

### Footnotes

1. Additional special shapes also available.
2. Performance and style requirements vary in multiple ways. Insulated glass unit technology, including performance-related and consumer-related criteria, is composed of a variety of proprietary and published STC/OITC and U-Frame testing parameters. Fortified with long-lasting weather protection features, Pella’s most energy-efficient vinyl products, the Pella Lifestyle Series, are designed to deliver industry-leading energy efficiency and extreme weather protection with long-lasting durability. As Pella’s most energy-efficient vinyl products, these windows and doors are a great option for any project.
3. Double-hung window only available with dual-pane glass.
4. Performance and style requirements vary in multiple ways. Insulated glass unit technology, including performance-related and consumer-related criteria, is composed of a variety of proprietary and published STC/OITC and U-Frame testing parameters. For more information on Pella’s window and patio door offering, see your local Pella sales representative or visit pella.com/professionals.
Additional Solutions

Give your project an inviting look with exterior solutions from Pella.

Pella® Entry Doors
A curated collection of wood, fiberglass and steel entry doors delivering dependable performance and inspired designs.

Storm Doors
Complement your project’s entryway with a storm door that creates the ideal first impression.

Explore additional Pella solutions at pella.com/professionals.
Dramatically reduce installation time with factory-applied and factory-finished trim. Pella's beautiful trim options provide a vast range of choices that are true to a home's architectural style and décor.

The trim around Pella® wood, fiberglass or vinyl windows and doors can coordinate with other trim in a home, including baseboards, crown molding and chair rails. Optional accessories to coordinate with trim profiles are available.

**Interior Wood Trim**

Choose the wood species that best complements a home’s interior.

- Oak
- Pine

Trim is available prefinished in your choice of four paint colors and eleven stains. Unfinished or primed and ready-to-paint are also available.

**Prefinished Pine Interior Colors**

- Bright White
- Linen White
- Artisan Greige
- Natural Stain
- Wheat Stain
- Skyline Grey Stain
- Dark Stain
- Golden Oak Stain
- Early American Stain
- Provincial Stain
- Dark Mahogany Stain
- Red Mahogany Stain
- Espresso Stain
- Charcoal Stain

Choose from over 50 styles of prefinished or unfinished wood interior trim to fit your look including these popular styles. Select trim styles available in Oak.

**Interior Trim Styles**

- Craftsman
- Ranch
- Provincial
- Colonial
- Curved

Add distinctive architectural detail to a home and set off the Pella wood windows and patio doors with style. Our low-maintenance, aluminum-clad exterior trim arrives factory-applied on windows and patio doors to save installation time and costs.

**EnduraClad® Exterior Trim**

Our low-maintenance, aluminum EnduraClad® exterior finish resists chalking and fading. Custom colors are also available.

**Exterior Finish Colors**

- White
- Tan
- Putty
- Classic White
- Vanilla Cream
- Poplar White
- Almond
- Sandstone
- Beige
- Putty Beige
- Almond Beige
- Almond Brown
- French Roast
- Luster Sage
- Lennox
- Newport
- Morning Sky
- Sand Ridge Grey
- Iron Ore
- Black
- Navy Blue
- Shaker Blue
- Cranberry
- Brick Red
- Real Red
- Red Mahogany
- Deep Red
- Charcoal
- Black
- Deep Mahogany
- Dark Mahogany
- Deep Charcoal
- Dark Red
- Iron Black
- Dark Oil
- Espresso
- Espresso Stain

EnduraClad exterior aluminum trim is available in five standard profiles. Or choose a custom design.

**Exterior Trim Styles**

- Manor
- Brickmould
- Jefferson
- 3-1/2” Flat Casing
- 3-1/2” Brickmould

Pella makes installing windows and doors easy. Multiple installation methods and exclusive features save time and help reduce costly callbacks.

For complete installation instructions and videos, visit installpella.com.
Give your business the advantage with Pella ProEdge Solutions

We’re here to help your projects go smoother and reduce callbacks. This service operates as an extension of your team to help projects run more smoothly while reducing callbacks. With Pella ProEdge Solutions, you can expect:

Your Local Go-To Window and Door Experts

Anytime, Anywhere Communication

Service After the Sale

Pella ProEdge Solutions is here to get your jobs completed faster, get you paid quicker and ultimately get more jobs sooner.

Learn more about Pella ProEdge Solutions at pella.com/proedge.

Pella products are backed by some of the best warranties in the business.

You can be confident in your investment. Pella windows and patio doors are backed by a strong national brand and some of the strongest warranties.