Leaders in Innovation Since 1925

From testing beyond industry requirements to delivering continuous innovation – we go beyond what meets the eye to make beautifully designed windows and doors that your customers can be proud to own. To learn more, visit pro.pella.com.

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Experience Pella® products for yourself.

To get started, search “Pella” in the app store appropriate to your device and download the Pella AR app. To view the experience, select “Live View AR” and tap on the product you’d like to load.
At Pella, we don’t just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Why You Can Trust Pella

At Pella, we don’t just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Dedicated to the Details

Pella ProEdge Solutions is an extension of a builder’s team, helping projects go more quickly and smoothly while reducing callbacks. With advantages like dedicated product expertise; anytime, anywhere communication; and service after the sale, builders can complete jobs faster, get paid sooner and take on more jobs for their business.

Rated #1 for innovation by homeowners

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

Rated #1 for highest quality by homeowners

We make products specifically for you with meticulous care and attention. Our wood craftsmen have been honing their skills, on average, for over 14 years – that’s longer than it takes for most to earn their PhD. And it doesn’t stop there. Our product designs are tested to extremes, so you can trust them to perform.

#1 Limited Lifetime Warranty for wood windows and patio doors

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That’s why we stand behind all of our windows and patio doors with a limited lifetime warranty.

1 Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2019.

2 Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at installpella.com/warranties, or contact Pella Customer Service at 877-473-5527.

3 See written limited warranties for complete details, including exceptions and limitations, at installpella.com/warranties, or contact Pella Customer Service at 877-473-5527.

Pella® Impervia® Black fixed windows with and without grilles-between-the-glass.
Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. Personalize windows and patio doors to match your project with special sizes, grilles, premium interior and exterior colors and hardware finishes.

Our innovative EnduraGuard® wood protection provides advanced protection against the effects of moisture — helping to provide long-lasting performance. Pella’s wood products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.¹

**Pella® Reserve™**

**Traditional**
Exquisite designs with unparalleled historical detailing.

**Contemporary**
Simple and sophisticated designs that embody the tenets of pure, contemporary style.

**Pella Architect Series®**

**Traditional**
Classically styled combining modern functionality with fine-furniture detailing.

**Contemporary**
Smart styling and clean sightlines with sleek frames and expansive glass.

**Pella Lifestyle Series**

Designed to deliver exceptional performance and create unique room-by-room solutions with performance options and time-tested innovations.

**The best limited lifetime warranty.**

Pella wood products are covered by the best limited lifetime warranty for wood windows and patio doors.¹ See written limited warranty for details, including exceptions and limitations, at installpella.com/warranties.

¹ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at installpella.com/warranties, or contact Pella Customer Service at 877-473-5527.
Pella Reserve™

Authentic designs with uncompromised attention to detail.

Made for the distinction creators, the purists of design, the architectural historians – each window and door is meticulously designed to achieve your vision. We deliver tailor-made solutions and intentional innovations to achieve your unique vision without concessions. From simple yet sophisticated style to historical detailing, anything less simply won’t do.

Pella Reserve — Traditional windows and patio doors are exquisitely designed with unparalleled historical detailing. They feature through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.

Contemporary-styled Pella Reserve windows and patio doors offer simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction, which embody the tenets of pure contemporary style.

Pella Reserve — Contemporary
Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style. Durable interiors and extruded aluminum exteriors allow you to create the ideal look for your design. And we stand behind our products. They’re backed by the best limited lifetime warranty for wood windows and patio doors.*

Achieve your vision and impress your clients. From preliminary drawings to installation, Pella’s expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project. Partner with Pella to achieve your unique vision without concessions. And with large multi-slide and bifold patio doors, you can create a space that blurs the lines between indoors and out. Cutting-edge innovations that solve modern-day inconveniences, all without compromising the design.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at installpella.com/warranties or contact Pella Customer Service at 877-473-5527.

Pella Reserve™ Traditional
Wood & Aluminum-Clad Wood

Historic elements
Putty profile. Further your aesthetic with the putty profile, recreated with historically accurate angles to provide meaningful depth and a realistic shadow. These products offer the industry’s deepest sash dimension.

Through-stile construction. Essential to the tradition of window making, butt joinery and through-stile construction create authentic proportions and emulate historic window design.

Integral Light Technology. Featuring the industry’s only foam spacer solution, Pella’s Integral Light Technology helps capture the look of true-divided-light without sacrificing energy performance.

Intentional innovations
Single- and double-hung Integrated Rolscreen. The Integrated Rolscreen is a double- and single-hung screen that appears when you open the window, and rolls away, out of sight, when you close it.

Innovative sash lugs. Add sash lugs to the exterior of our double-hung windows to create an authentic look, while maintaining modern tilting functionality for easy cleaning.

Integrated security sensors. Preserve the beauty of Pella Reserve windows and doors while protecting what matters most.

Available in these window and patio door styles:

Pella Reserve™ Traditional
Wood & Aluminum-Clad Wood

Unparalleled historical detailing
Featuring historic elements with uncompromised attention to detail, including Integral Light Technology® grilles and a historic putty profile.

Authentic hardware
With a historically authentic spoon-lock and our Antiek casement window hardware inspired by period furniture.

Winner of the 2019 Most Innovative Window
From Window and Door Magazine, the patented Integrated Rolscreen® appears when you need it and is hidden when you don’t.

Special shapes also available.

Available in these window and patio door styles:

Pella® Reserve™ Traditional
Wood & Aluminum-Clad Wood

Authentic hardware
With a historically authentic spoon-lock and our Antiek casement window hardware inspired by period furniture.

Winner of the 2019 Most Innovative Window
From Window and Door Magazine, the patented Integrated Rolscreen® appears when you need it and is hidden when you don’t.

Available in these window and patio door styles:

Pella Reserve™ Traditional
Wood & Aluminum-Clad Wood
Achieve your unique design vision without concessions with simple and sophisticated designs. With expansive glass, sleek, minimal profiles and through-stile construction, this design embodies the tenets of pure contemporary style.

With uncompromised attention to detail, our cutting-edge innovations solve modern-day inconveniences. Add an expansive multi-slide or bifold patio door to your design for a space that blurs the lines between indoors and out. Preserve the beauty of Pella Reserve – Contemporary windows and doors while protecting what matters most with integrated security sensors. Windows and patio doors can be monitored from virtually anywhere with the free Pella Insynctive® App.¹ And we stand behind our products with the best limited lifetime warranty for wood windows and patio doors.²

¹ Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.
² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at installpella.com/warranties or contact Pella Customer Service at 877-473-5527.
### Colors & Finishes

**Wood Types**
- Pine
- Douglas Fir
- Mahogany
- White Oak
- Red Oak
- Cherry
- Maple

**Prefinished Pine Interior Colors**
- White
- Bright White
- Linen White
- Artisan Grage
- Natural Stain
- Wheat Stain
- Skyline Gray Stain
- Black Stain

**Extruded Pine Interior Colors**
- Golden Oak Stain
- Daily American Stain
- Pecan Stain
- Dark Mahogany Stain
- Red Mahogany Stain
- Espresso Stain
- Charcoal Stain

**Exterior Colors**
- Black
- Cherry
- Maple
- Oak
- Bed Oak
- Cream

Additional Colors are also available:
- Red
- Real
- Hemlock
- Dune
- White
- Classic
- Putty
- Brown
- Eggshell
- Black
- Natural
- Oak
- White
- Bright
- Coffee
- Black
- Classic
- Putty
- Red
- Cream

**Grilles & Options**

#### Glass

- **InsulShield® Low-E Glass**
  - Advanced Low-E insulating dual-pane glass with argon²
  - Advanced Low-E insulating triple-pane glass with argon²
  - NaturalSun Low-E insulating dual-pane glass with argon²
  - NaturalSun Low-E insulating triple-pane glass with argon²
  - SunDefence™ Low-E insulating dual-pane glass with argon²
  - SunDefence™ Low-E insulating triple-pane glass with argon²

- **Additional Glass Options**
  - Laminated (non-impact-resistant)², tinted², or obscure² glass also available on select products
  - STC (Sound Transmission Class)-improved dual-pane sound glass³
  - Impact-resistant glass³

- **Low-E Glass**
  - For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.
  - 5 For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.
  - 3 Available on select products only. See your local Pella sales representative for availability.

#### Screens

- **Rolscreen® & Integrated Rolscreen**
  - Rolscreen soft-closing retractable screens roll out of sight when not in use on Pella Reserve – Traditional casement windows and sliding patio doors and on Pella Reserve – Contemporary sliding patio doors. The Integrated Roloscreen is a fully concealed Roloscreen that moves seamlessly with the sash – appearing when you open a Pella Reserve – Traditional single- or double-hung window and rolling completely away when you close it.

#### Screens

- **Flat**
  - InView™ screens are clearer than conventional screens. Vivid View® screens offer the sharpest view, letting in 29% more light and 21% more airflow than conventional fiberglass screens.

- **Wood-Wrapped**
  - Optional wood veneer can be added over the metal screen channel on interior screens to provide a more seamless look.

#### Added Peace of Mind

- **Integrated Security Sensors**
  - Integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors are compatible with major security panel systems. For more information, visit connectpella.com.

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1. The high-strength coating standard for polished aluminum exteriors is the AAMA 2505 standard. Pella® Reserve™ exterior finishes are available in all colors. See your local Pella sales representative for availability.
2. Custom color-matched to your product’s interior and exterior color.
3. The performance of insulating glass may vary depending on the Low-E insulating glass configuration.
4. Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to contain children or pets. **Improper airflow is based on validated fenestration system performance. Screen cloth tear resistance is measured using an Integrated fabric tearometer.**
### Window Hardware

**Classic Collection**
- Get a timeless look with authentic styles in classic finishes.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Champagne</th>
<th>White</th>
<th>Brown</th>
<th>Matte Black</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil-Rubbed Bronze</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Satin Nickel</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bright Brass</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Antique Brass</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Rustic Collection**
- Create a distinct and charming look with distressed finishes.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Distressed Bronze</th>
<th>Distressed Nickel</th>
<th>Bright Brass</th>
<th>Antique Brass</th>
</tr>
</thead>
</table>

**Essential Collection**
- Select from popular designs and finishes to suit every style.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Champagne</th>
<th>White</th>
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<tr>
<td>Bright Brass</td>
<td></td>
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<td></td>
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</tbody>
</table>

**Modern Collection**
- Achieve the ultimate contemporary look with sleek finishes.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Matte Black</th>
<th>Distressed Nickel</th>
<th>Distressed Bronze</th>
<th>Bright Brass</th>
</tr>
</thead>
</table>

### Patio Door Hardware

**Classic Collection**
- Choose timeless pieces for a look that will never go out of style.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Matte Black</th>
<th>Oil-Rubbed Bronze</th>
<th>Satin Nickel</th>
<th>Bright Brass</th>
</tr>
</thead>
</table>

**Modern Collection**
- Achieve the ultimate contemporary look with exclusive hardware designed by Pella.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Matte Black</th>
<th>Satin Nickel</th>
<th>Polished Chrome</th>
<th>Polished Nickel</th>
</tr>
</thead>
</table>

**Rustic Collection**
- Stand out with bold looks and create an utterly unique aesthetic.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Distressed Bronze</th>
<th>Distressed Nickel</th>
</tr>
</thead>
</table>

**Essential Collection**
- Elevate your style and transform a home with elegant selections.

<table>
<thead>
<tr>
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<td></td>
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<td></td>
</tr>
</tbody>
</table>

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1. Flush multi-slide handle is a Pella exclusive design.
2. Flush multi-slide handle is not available in Antique Brass, Champagne or Polished Nickel.
The classic window styles you love with fine-furniture detailing and exceptional energy efficiency are backed by the best limited lifetime warranty for wood windows and patio doors.1 Every window or door is one of a kind, just like the wood it is crafted from.

Designed to last, Pella Architect Series - Traditional wood windows and patio doors offer optional Integral Light Technology® grilles to create the look of individual panes. Detailed hardware designs and finishes add personality to already beautiful wood windows and patio doors. Upgrade to impact-resistant glass to help protect against extreme weather, noise and intruders. For added peace of mind and convenience, use built-in security sensors with Pella’s Insynctive® technology.2

Enduring designs

Custom-crafted. From unique sizes to one-of-a-kind grille patterns and custom glass options, we’ll make your dream a reality.

Low-maintenance exteriors. Protect the aluminum-clad exterior with EnduraClad® finish and wood parts with EnduraGuard® wood protection.

Stunning hardware designs. Our expansive portfolio includes four unique collections made to complement a home’s architectural design. Choose from our Essential, Classic, Modern and Rustic Collections.

Achieve your vision

Fine-furniture details. Add drama and interest to a classic look with intricate details like matching sash and grille profiles. And with an array of classic and on-trend colors, your traditional-style products will look beautiful.

Integrated security sensors. Optional built-in security sensors integrate hidden technology into your windows and doors. The free Pella Insynctive App alerts homeowners when their windows and doors are open or closed and locked or unlocked.

Tailor-made solutions. From preliminary drawings to installation, Pella’s expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

Available in these window and patio door styles:

- Virtually unlimited design choices
  - Extensive size offerings, grille patterns, finishes, wood types and glass options allow you to meet your project’s design specifications.

- #1 limited lifetime warranty1
  - Pella Architect Series products are backed by the best limited lifetime warranty for wood windows and patio doors.

1 Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at installpella.com/warranties or contact Pella Customer Service at 877-473-5527.

2 Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.
Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at installpella.com/warranties or contact Pella Customer Service at 877-473-5527.

Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

Backed by the best limited lifetime warranty for wood windows and patio doors, Pella Architect Series - Contemporary products feature smart styling and clean sightlines. Create a sophisticated space with our beautiful contemporary designs. Add design interest with square, Integral Light Technology® grilles to create the look of individual panes of glass without sacrificing energy efficiency. For added peace of mind and convenience, use built-in security sensors with Pella’s Insynctive® technology.

### Contemporary styles
- **Expansive glass.** Achieve the contemporary design you desire with a narrow frame to provide more glass with simple and clean lines.
- **Modern designs.** Meet your unique project specifications with extensive size options, square grilles, finishes, wood types and glass options.
- **Long-lasting beauty.** EnduraClad® exterior finish helps protect a window or door from the elements, providing a long-lasting, durable design.

### The perfect finishing touch
- **Minimalist design.** Maintain clean sightlines with equal proportions and sleek silhouettes that provide style and create balance.
- **Exclusive styles.** Our contemporary hardware was specifically designed — including a handle that intentionally blends into the frame.
- **Interior finish options.** From light to dark to modern gray, our wood windows and patio doors are available in an array of on-trend colors.

<table>
<thead>
<tr>
<th>Available in these window and patio door styles:</th>
</tr>
</thead>
</table>

Pella Architect Series

Contemporary

Aluminum-Clad Wood

- **Expansive glass.** Featuring clean sightlines and expansive glass to draw in more light and open up your space.
- **Sophisticated designs.** Windows and patio doors with smart styling, exclusive hardware and sleek silhouettes prove less is more.
- **#1 limited lifetime warranty.** Pella Architect Series products are backed by the best limited lifetime warranty for wood windows and patio doors.
Colors & Finishes

### Wood Types
- Pine
- Douglas Fir
- Mahogany
- White Oak
- Red Oak
- Cherry
- Maple

### Prefinished Pine Interior Colors
- White
- Bright White
- Linen White
- Artisan Grage
- Natural Stain
- Red Mahogany
- Espresso Stain
- Black Stain

### Aluminum-Clad Exterior Colors
- Golden Oak
- Dark Mahogany
- Linen White
- White
- Bright White
- Linen White
- Artisan Grage
- Natural Stain
- Red Mahogany
- Espresso Stain
- Black Stain

### Glass Options
- Advanced Low-E insulated dual-pane glass with argon
- Advanced Low-E insulated triple-pane glass with argon or krypton
- AdvancedComfort Low-E insulated dual-pane glass with argon
- NaturalSun Low-E insulated dual-pane glass with argon
- SunDefenses™ Low-E insulated dual-pane glass with argon
- SunDefenses Low-E insulated triple-pane glass with argon or krypton
- InsulShield® Low-E Glass
- InsulShield® Low-E Glass

### Screening Options
- Rolscreen®
- InView™
- Stardex
- FasTrax
- Skyline

### Additional Features & Options
- Laminated (non-impact-resistant) or obscure glass also available on select products
- Impact-resistant glass

Grilles

### Grille Types
- Choose the look of true divided light, removable voluntary grilles or make cleaning easier by selecting grille-between-the-glass.

### Grille Between-the-Glass Interior Colors
- White
- Ivory
- Tan
- Sand Dune
- Putty
- Brown
- Harvest
- Morning Sky Gray

### Grille Patterns
- In addition to the patterns shown here, custom grille patterns are available.

### Screens
- Rolscreen®
- InView™
- Stardex
- FasTrax
- Skyline

### Added Peace of Mind
- Integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors are compatible with major security panel systems. For more information, visit connectpella.com.
Window Hardware

Classic Collection

- Get a timeless look with authentic styles in classic finishes.
- finishes:
  - Champagne
  - White
  - Brown
  - Matte Black
  - Oil-Rubbed Bronze
  - Satin Nickel
  - Bright Brass
  - Antique Brass

Rustic Collection

- Create a distinct and charming look with distressed finishes.
- finishes:
  - Distressed Bronze
  - Distressed Nickel
  - Bright Brass

Essential Collection

- Select from popular designs and finishes to suit every style.
- finishes:
  - Champagne
  - White
  - Brown
  - Matte Black
  - Oil-Rubbed Bronze
  - Satin Nickel
  - Bright Brass

Modern Collection

- Achieve the ultimate contemporary look with exclusive hardware designed by Pella.
- finishes:
  - Champagne
  - White
  - Brown
  - Matte Black
  - Oil-Rubbed Bronze
  - Satin Nickel
  - Bright Brass
  - Polished Chrome
  - Polished Nickel

Patio Door Hardware

Classic Collection

- Choose timeless pieces for a look that will never go out of style.
- finishes:
  - Matte Black
  - Oil-Rubbed Bronze
  - Satin Nickel
  - Bright Brass

Modern Collection

- Achieve the ultimate contemporary look with sleek finishes.
- finishes:
  - Matte Black
  - Satin Nickel
  - Polished Chrome
  - Polished Nickel

Rustic Collection

- Stand out with bold looks and create an utterly unique aesthetic.
- finishes:
  - Distressed Bronze
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Essential Collection

- Elevate your style and transform a home with elegant selections.
- finishes:
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1 Flush multi-slide handle is a Pella exclusive design.
2 Flush multi-slide handle is not available in Antique Brass, Champagne or Polished Nickel.

Pella® Architect Series® Features & Options

Pella Architect Series – Contemporary

- Pella Architect Series – Traditional

Hinged & Bifold Patio Door Handles

- Rusterk | Gusto
- Locus | Virago

Sliding & Multi-Slide Patio Door Handles

- Plazo
- Ambrose

Pella® Architect Series® – Contemporary

Page 24
1 Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

2 Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when comparing Pella Lifestyle Series windows with Advanced Comfort Low-E triple-pane glass with argon and mixed glass thickness to a single-pane wood or vinyl window. Double-hung windows are not available with triple-pane glass. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

3 Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at installpella.com/warranties, or contact Pella Customer Service at 877-473-5527.

4 Double-hung windows are available with dual-pane glass.

5 Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with triple-pane glass with mixed glass thickness to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss (STL) curve in the A-weighted scale, the average of STL values from 80 to 4000 Hz. The range of sound reduction is measured in accordance with ASTM E-90(09). Actual results may vary.

Exceptional performance and style.

*Style flexibility.* Whether a home is traditional, modern or somewhere in between, create beautiful windows and patio doors that fit your style.

*Redefining performance.* Get both unrivaled energy efficiency and sound performance at an incredible value. With the Ultimate Performance package, windows are on average 79% more energy efficient and reduce 52% more outside noise than single-pane windows.

*Enhanced durability.* Our windows are designed to stand the test of time with exterior wood parts treated with exclusive EnduraGuard® wood protection and an aluminum-clad exterior with EnduraClad® finish.

Room-by-room solutions.

*Most desired features, options and innovations.* Complement your project with the most popular colors, finishes, grille patterns and more. Many innovative solutions also come standard.

*Integrated blinds and shades.* Intentionally designed to be accessible, blinds and shades are tucked between glass panes and are protected from dust, pets and little hands.

*Added security and convenience.* Add peace of mind with optional built-in window and door sensors and motorized between-the-glass blinds and shades that raise and lower with a touch of a button.

Create solutions that are perfect for real life. Covered by the best limited lifetime warranty for wood windows and patio doors, Pella Lifestyle Series offers everything you love about wood—including beauty, durability and style flexibility. Begin with dual- or triple-pane glass and then select from the most desired features and options.

Pella Lifestyle Series is the #1 performing wood window and patio door for the combination of energy, sound and value. Packaged with purposeful innovations like Integrated Blinds, Shades and Security Sensors, we designed windows and patio doors to work for your project, room by room.

*37 time-tested innovations* Create unique, room-by-room solutions to meet real life needs.

*83% more energy efficient* On average compared to single-pane windows—with performance solutions for improved comfort.

Pella Lifestyle Series
Aluminum-Clad Wood

#1 performing wood window and patio door For the combination of energy, sound and value.

83% more energy efficient On average compared to single-pane windows—with performance solutions for improved comfort.
**Pella® Lifestyle Series** Features & Options

### Colors & Finishes

**Wood Type**
- Pine

**Prefinished Pine Interior Colors**
- We can prefinish in your choice of three paint colors or seven stains. Unfinished or primed and ready-to-paint are also available.
  - White
  - Bright White
  - Linen White
  - Natural Stain
  - Golden Oak Stain
  - Early American Stain
  - Provincial Stain
  - Dark Mahogany Stain

**Aluminum-Clad Exterior Colors**
- Our low-maintenance EnduraClad® exterior finish resists fading and helps protect windows and patio doors for years.
  - Dual- or triple-pane:
    - White
    - Tan
    - Patti
    - Brown
    - Papier White
    - Portobello
    - Hartford Green
    - Morning Sky Grey
  - Brick Red
  - Black

**InsulShield® Low-E Glass**
- Advanced Low-E insulating dual- and triple-pane glass with argon²
- AdvancedComfort Low-E insulating dual- and triple-pane glass with argon²
- NaturalSun Low-E insulating dual- and triple-pane glass with argon²
- SunDefense™ Low-E insulating dual- and triple-pane glass with argon

**Additional Glass Options**
- Tempered glass available on dual- and triple-pane products
- Obscure and frosted obscure glass available on dual- and triple-pane products

### Performance Packages

**Packages**
To make things easier, we’ve created performance packages that highlight what’s most important to you.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.¹ Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in a home. All values below are averages compared with single-pane windows.

#### Performance
- **Improved energy efficiency and sound performance.**
  - 71% More Energy Efficient² + 34% Noise Reduction³

#### Sound Control
- **Exceptional noise control for a quieter home.**
  - 52% Noise Reduction³

#### Energy Efficiency
- **Superior energy efficiency for a more comfortable home.**
  - 83% More Energy Efficient²

#### Ultimate Performance
- **The best combination of energy efficiency and noise control.**
  - 79% More Energy Efficient² + 52% Noise Reduction³

---

¹ Performance solutions require upgrades to triple-pane. AdvancedComfort Low-E and InsulShield® Insulating Glass Series must be ordered as part of a performance package. Not available on single-pane or security glass.² Based on a comparison of published U-Factor ratings of leading national wood window and patio door brands.³ Based on a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window.
Grilles

Grille Types

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles between-the-glass.

### Dust-Pane:
- Simulated-Divided-light with Spacer 7/8”
- Simulated-Divided-light without Spacer 7/8”
- Roomside Removable Grilles 3/8”
- Aluminum Grilles: Between-the-Glass 3/8”

### Triple-Pane:
- Simulated-Divided-light with Aluminum Contoured Grilles Between-the-Glass 3/4”

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.

- Traditional
- 9-Lite Prairie
- Top Row
- Cross
- Custom

---

Integrated Blinds & Shades

### Integrated Blinds*

Raise blinds up for an unobstructed view or tilt to let in just the right amount of light. Our best integrated and accessible blinds are available manual or motorized with Pella Insynctive® technology.

**White**
- Poplar White
- Bisque
- Golden
- Mocha
- Storm
- Black

### Integrated Shades

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street. Integrated and accessible shades are available manual or motorized with Pella Insynctive technology.

**Light Filtering:**
- White
- Mocha
- Silver

**Room-Darkening:**
- Cotton
- Bamboo
- Ash

---

Window Hardware

### Essential Collection

Our most popular design with finishes to suit every style.

- **Essential Collection**
- **Finishes:**
  - Champagne
  - White
  - Brown
  - Matte Black
  - Oil-Rubbed Bronze
  - Satin Nickel

---

Patio Door Hardware

### Essential Collection

Elevate your style and transform a home with elegant selections.

- **Hinged Patio Door Handle**
- **Sliding Patio Door Handle**

**Finishes:**
- Champagne
- White
- Brown
- Matte Black
- Oil-Rubbed Bronze
- Satin Nickel

---

1 Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

2 Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

3 Available on triple-pane products only.
Our fiberglass products are made from our patented material—the strongest, most durable material available for windows and patio doors.1 The products are designed to withstand the most extreme heat and sub-zero cold, damaging UV rays and seacoast environments.

Bring your project’s vision to life with the sleek profiles and clean lines of Pella Impervia products. The easy-to-care-for fiberglass windows and patio doors feature a durable, low-maintenance powder-coat finish that stays looking great. Select a Black finish to bring an on-trend design vision to life. And with a streamlined offering, it’s easy to choose the right products.

**Pella Impervia**

Combine the durability of our patented, five-layer fiberglass material with the beauty and energy efficiency you expect from Pella.

---

1 In testing performed in accordance with ASTM testing standards, Pella’s Duracast has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches. Special shape windows are made from a non-Duracast fiberglass composite.
Complement your project with windows and patio doors made from Pella’s five-layer fiberglass material—the strongest, most durable material available for windows and patio doors.1

Made with our patented fiberglass material, Pella Impervia products are energy-efficient and low-maintenance. Our long-lasting powder-coat finish keeps these timeless windows looking great.

1 In testing performed in accordance with ASTM testing standards, Pella’s Duracast has displayed superior performance in strength, ability to withstand some of the harshest conditions, including extreme heat and subzero cold. Special shape windows are made from a non-Duracast fiberglass composite.

Durable, distinguished design.

100x more impact resistant.2 Pella Impervia products are made from our patented fiberglass material and are on average 100x more impact-resistant than a leading wood/plastic composite product.

Exceptional durability and performance. Our five-layer fiberglass material is designed to withstand temperatures from -40°F to 180°F and the rigorous performance requirements of a commercial building.3

Resists fading and scratching. Our long-lasting powder-coat finish resists chalking, fading and scratching, and keeps these timeless style windows looking great. Available in five colors.

Complete the look.

Timeless design. Create bold designs with slim profiles and more glass.

Make a design statement. The superior strength of Pella’s fiberglass allows you to combine standard and special-size windows together to create larger, unique combinations, made just for your project.

Dual-color frame options. Complement the interior and exterior styling of a project with dual-color frames. Pair a White interior with one of five exterior colors or choose a solid-color frame available in a variety of colors, including Black.

Available in these window and patio door styles:

Special shape windows and patio doors have a performance grade of C or higher. For information on product ratings see pella.com/performanc

Pella Impervia

Fiberglass
Colors & Finishes

Frame Colors
Pella Impervia windows and patio doors feature a low-maintenance, durable powder-coat paint finish and offer optional foam insulation. Dual-color frames allow you to choose a different color for the exterior with a White interior.1

- Solid Color: White, Tan, Morning Sky Gray, Brown, Black

Glass & Additional Energy Efficiency Upgrades

- InsulShield® Low-E Glass
  - Advanced Low-E insulating dual-pane glass with argon3
  - NaturalSun Low-E insulating dual-pane glass with argon3
  - SunDefense™ Low-E insulating dual-pane glass with argon2

- Additional Glass Options
  - Clear insulating glass
  - Tempered glass
  - Laminated (non-impact-resistant)2, tinted4 or obscure glass also available on select products
  - STC (Sound Transmission Class)-improved dual-pane sound control glass5

- Foam Insulation Options
  - Optional foam-insulated frames are available to increase energy efficiency.

Grilles

Grilles are color-matched to the window or patio door interior and exterior frame color.6

- Grille Patterns:
  - Traditional
  - 6-Lite Grid
  - 9-Lite Grid
  - Top Row
  - Custom

Options
Choose from one of our standard grille patterns, or create a unique look with custom grille patterns.7

Features & Options

- Grilles are color-matched to the window or patio door interior and exterior frame color.6
- Various grille options are available, including solid-color and dual-color frames.
- Foam insulation is an optional upgrade for improved energy efficiency.

Screens

- Conventional screens come standard. Optional InView™ screens let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.2

Window Hardware

- Casement & Awning
  - Fold-Away Crank
  - Cam-Action Lock

- Sliding, Single- & Double-Hung
  - Pella’s cam-action locks pull the sashes against the weatherstripping for a tighter seal.

- Patio Door Hardware
  - Sliding Patio Door Handle
    - This handle features a convenient thumbturn for easy operation.
  - Footbolt
    - A footbolt comes standard on all sliding patio doors and holds the door open about three inches for ventilation.

- Screen Hardware
  - Conventional screens come standard. Optional InView™ screens let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.2

- Screen Options
  - InView™ screens let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.2

- Screen Finishes
  - Common finishes include bright brass, satin nickel, and antique brass.

- Screen Sizes
  - Various screen sizes are available to fit different window and door openings.
When you want low-maintenance, energy efficient and affordable windows and patio doors, vinyl is the right choice. Our unique vinyl formula is performance-tested for excellent weathering, durability and color retention.

Multi-chambered frames and metal-reinforced, interlocking sashes add strength and durability while helping to prevent warping, sagging and bowing. White, Almond and Fossil-colored frames, with optional upgrades to dual-color frames, are available on select product lines.

**Pella 350 Series**

Designed to deliver industry-leading energy efficiency and extreme weather performance with long-lasting durability.

**Pella 250 Series**

Innovative and enhanced security and privacy features for more peace of mind.

**Encompass by Pella**

Competitively-priced, easy-care vinyl windows and patio doors backed by Pella.

The confidence of Pella’s warranty.

Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at installpella.com/warranties.
Pella 350 Series is our most energy-efficient product line and is designed to deliver industry-leading energy performance. It has been recognized as ENERGY STAR® Most Efficient for 2020, a distinction recognizing products that deliver cutting-edge energy efficiency.1

Pella 350 Series products also provide increased protection in extreme weather, are durable and low-maintenance and are backed by one of the strongest warranties in the business. Choose features and options like grilles-between-the-glass, simulated-divided-light grilles and upgraded hardware finishes to achieve the look your project deserves.

1 Based on the forces required to bend a similar frame profile.
2 Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.
3 Based on WDMA Hallmark requirements using NFRC model size windows.

#1 energy-efficient product line from Pella
Pella 350 Series offers some of our most energy-efficient products.

Up to 18 insulating air chambers
Keep your customer’s home warmer in the winter and cooler in the summer.

83% stronger1
A steel-reinforced frame is stronger than ordinary vinyl for enhanced strength and durability.

Extreme Performance.
Exceptional energy efficiency. Pella’s exclusive energy-saving system features up to 18 insulating air chambers, preventing heat and cold transfer. Optional triple-pane glass and foam insulation increase performance.

Withstand the extremes. These products stand up to extreme weather conditions, like gale-force winds and severe storms.

Tested to perform. Our windows outperform the industry requirement for air infiltration by 50%.1 Insulated glass is tested from -20°F to 140°F to ensure the seals provide protection from air and water.

Long-Lasting Vinyl.
Superior strength. Pella 350 Series products are 83% stronger than ordinary vinyl and have an exclusive frame design that provides superior strength and outstanding durability.1

Exclusive vinyl formula. Our high-grade vinyl uses a fade-resistant formula that is performance-tested for excellent durability and weathering. Select from solid- or dual-color frames for a unique look.

Virtually invisible interior welded corners. Corner welds on vinyl are typically visible, but our exclusive SmoothSeam™ technology gives a cleaner look, while maintaining strength and durability.

Available in these window and patio door styles:

SPECIAL SHAPES ALSO AVAILABLE
Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Our exclusive vinyl formula is performance tested for excellent weathering, durability and color retention. Insulating frame chambers improve energy efficiency and multi-chambered frame designs are 52% stronger than ordinary vinyl.1

With innovative and enhanced security and privacy features and our durable and low-maintenance, easy-care vinyl, Pella 250 Series windows and patio doors are a great complement to your project.

1 Based on the force required to bend a window frame profile.

2 Window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2000 sq. foot existing single-story home when comparing a Pella 250 Series vinyl window with InsulShield Advanced Low-E triple pane glass with argon to a single paned wood or vinyl window. The range of energy efficiency will vary from 54% to 77% and will vary by location. Your actual savings will vary. The average window energy efficiency is based on a national average of 76 modeled cities across the country with an adjustment based on population. For more details see pella.com/methodology.

3 To achieve a Grade 40 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.

More of Everything You Love.

Excellent energy efficiency. Multiple insulating air chambers deliver comfort for your customers. Upgraded triple-pane windows are on average 62% more energy efficient than single-pane windows.2

Exclusive vinyl formula. Using our exclusive fade-resistant formula, Pella’s high-grade vinyl is performance-tested for excellent durability and weathering.

Quality that lasts. To help ensure our products exceed industry requirements and expectations, we test both the entire window and individual parts for strength and durability.

Available in these window and patio door styles:

- Special shapes also available.
Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

² The Pella Limited Lifetime Warranty is non-prorated, meaning the coverages within the defined warranty periods do not decrease over time. See written limited warranty for details, including exceptions and limitations, at installpella.com/warranties, or contact Pella Customer Service at 877-473-5527.

³ Double-hung window available in East Region only.

With Encompass by Pella, you can get windows and patio doors backed by the brand you know and trust, at a price that is easy on the budget.

Featuring low-maintenance, high-grade vinyl frames, these windows are energy efficient and look great for years. Lower heating and cooling costs with energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.¹

Easy-care vinyl.
Low-maintenance. The solid color throughout keeps minor dings and scratches virtually invisible and doesn’t require painting.

More comfortable. Pella’s weather protection system helps protect a home from leaks and drafts.

Stand the test of time. Our precision welding process makes a strong and more durable product that resists warping and twisting.

Designed to make life easier.
Easy operation. Pella’s true glide balance system allows single- and double-hung windows to open and close easily and quietly.

Dust-free grilles and blinds. Never worry about cleaning between-the-glass grilles and blinds that are sealed between insulating glass and kept safe from dust and damage.

Limited lifetime warranty. Backed by one of the best warranties in the business, you can be confident in your selection.²
Pella® 350 Series, Pella 250 Series & Encompass by Pella Features & Options

Colors & Finishes

Frame Colors
Create a signature look with solid-color and dual-color frames. Dual-color frames allow you to choose a different color for the exterior with a White interior.

- **Solid-Color**: White, Almond, Tan, Fossil, Poplar, Black
- **Dual-Color Frames**: Pella® 350 Series: White/Almond, White/Tan, White/Fossil, White/Poplar, White/Black; Pella 250 Series: White/Almond, White/Tan, White/Fossil, White/Poplar, White/Black

Glass & Additional Energy Efficiency Upgrades

- **InsulShield® Low-E Glass**
  - Advanced Low-E insulating dual-pane glass with argon¹ ¹²² ⁴⁸
  - SunDefender™ Low-E insulating dual-pane glass with argon¹ ¹²² ⁴⁸
  - Advanced Low-E insulating triple-pane glass with argon¹ ¹²² ⁴⁸
  - NaturalSun Low-E insulating triple-pane glass with argon¹ ¹²² ⁴⁸

- **Additional Glass Options**
  - Bronze-tinted Advanced Low-E insulating glass with argon¹ ¹²² ⁴⁸
  - Gray Low-E insulating glass with argon¹ ¹²² ⁴⁸
  - Obscure Low-E insulating glass¹ ¹²² ⁴⁸
  - Laminated glass (non-impact resistant)¹ ¹²² ⁴⁸
  - STC (Sound Transmission Class)-improved dual-pane sound glass² ¹²² ⁴⁸
  - Tempered glass² ¹²² ⁴⁸

- **Foam Insulation Options**
  - Optional foam-insulated frames are available to increase energy efficiency.

- Available tools: Advanced Low-E insulating glass with brown, gray or green tint on white products.
- Available tools: Laminated glass on Pella 250 Series may have a brown or exterior green of the insulating glass, depending on the product. Available in both dual-pane and triple-pane glaze on white products.

Grilles

- **Grille Types**
  - Simulated-Shielded-Light Contour 7/8"³ ⁴⁷
  - Grille-Between-The-Glass Flat 3/8"³ ⁴⁷
  - Grille-Between-The-Glass Contour 5/8"³ ⁴⁷

- **Grille Patterns**
  - Choose from a variety of grille patterns for the traditional look of divided light.¹

Screens

- **Screens**
  - Conventional fiberglass screens are available on all venting vinyl windows.² ³ ⁴ ⁵
  - Optional InView window screens let in 14% more light and are 8% more open for improved airflow compared to conventional screens.² ³ ⁴ ⁵

- **Sliding Patio Door Screens**
  - Heavy-duty sliding screens come standard on Pella 350 Series and Pella 250 Series sliding patio doors and are optional on Encompass by Pella sliding patio doors.² ³ ⁴ ⁵

Notes:

- Color options by product may vary. See your Pella sales representative for availability.
- Color patterns offered may vary by product. See specific product information for availability.
- Grille patterns offered may vary by product. See specific product information for availability.
- Improvement airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated optical spectrophotometer.

¹ Optional high altitude Low-E insulating glass available with or without argon on white products.
² Not available with blinds-between-the-glass on Encompass by Pella sliding patio doors.
³ For best performance, the laminated glass on Pella 350 Series may be in the interior or the exterior with a white interior.
⁴ Not available with blinds-between-the-glass on Encompass by Pella sliding patio doors.
⁵ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
⁶ Available on Encompass by Pella products in East region only.
⁷ Grille patterns offered may vary by product. See specific product information for availability.
⁸ Warning: Use caution when children or pets are around open windows for availability.
⁹ Screens are not designed to retain children or pets.
¹⁰ Screens are not designed to retain children or pets.
¹¹ Optional InView window screens let in 14% more light and are 8% more open for improved airflow compared to conventional screens.
¹² Available on Encompass by Pella products in West region only.
**Window Hardware**

**Casement and Awning**
- Fold-Away Crank
- Color-Matched Finishes: White, Almond, Fossil

**Sliding, Single- and Double-Hung**
- Cam-Action Lock
- Color-Matched Finishes: White, Almond, Fossil
- Additional Finishes: Bright Brass, Oil-Rubbed Bronze, Satin Nickel

**Integrated Sash Lift**
- Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.
- Color-Matched Finishes: White, Almond, Fossil

**Surface-Mounted Sash Lift**
- Raise and lower single- and double-hung window sashes easily with an optional, surface-mounted sash lift.
- Color-Matched Finishes: White, Almond

**Window Limited Opening Devices**
- A vent stop can be engaged or disengaged manually and restricts how far the bottom sash of a double-hung window can open. A window opening control device (WOCD) complies with a safety standard and allows for ventilation, emergency escape and rescue when released. A WOCD automatically limits the sash opening to less than four inches, unless it is intentionally disengaged, enabling the sash to fully open.
- Color-Matched Finishes: White, Almond, Fossil

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**Pella 350 Series, Pella 250 Series & Encompass by Pella Features & Options**

**Window Hardware**

**Casement and Awning**
- Fold-Away Crank
- Color-Matched Finishes: White, Almond, Fossil

**Sliding, Single- and Double-Hung**
- Cam-Action Lock
- Color-Matched Finishes: White, Almond, Fossil
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- Color-Matched Finishes: White, Almond, Fossil

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**Pella Door Hardware**

**Sliding Patio Door Handle**
- Match the door’s exterior color with a color-matched handle or coordinate it with other finishes in a home.
- Color-Matched Finishes: White, Almond, Fossil

**Integrated Flush Footbolt**
- Pella 250 Series sliding patio door with optional footbolt is our most secure vinyl patio door. The patent-pending footbolt is flush with the frame, providing secondary venting and locking abilities without compromising beauty.

**Patio Door Blinds & Shades**

**Blinds-Between-the-Glass**
- Add privacy and complement your project's decor with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, pets and damage.

**Shades-Between-the-Glass**
- Shades-between-the-glass add privacy and convenience to any project. These fabric shades are tucked between panes of glass and have a White exterior.

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1. To achieve a Grade 40 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.
2. Availability varies by size. See a Pella professional for details.
3. Only available on 60” x 80” and 72” x 80” doors.
4. Available on double pane products only. Not available on sliding patio doors with shades-between-the-glass. (The sliding patio door shown has Crank, WOCD, Vent Stop, and Shadow-Guard®.)
5. Only available on 60” x 80” and 72” x 80” doors.
6. To achieve a Grade 40 rating on ASTM F842, a test for forced entry excluding glass breakage, the optional footbolt must be installed and engaged.
## Compare Window & Patio Door Lines

Review our lines and discover your best fit.

### Product Line Comparison

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<td><strong>Available</strong></td>
<td><strong>Styles</strong></td>
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<td><strong>Window</strong></td>
<td><strong>Styles</strong></td>
<td><strong>Patio Door</strong></td>
<td><strong>Styles</strong></td>
<td><strong>Patio Door</strong></td>
<td><strong>Styles</strong></td>
<td><strong>Patio Door</strong></td>
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</table>

1. Additional special shapes also available.
2. Performance will vary, depending on geographic location and configuration. 
3. Pella Lifestyle Series products are made from the strongest, most durable material available for windows and patio doors. 
4. Double-hung window only available with dual-pane glass.
5. Double-hung window only available with dual-pane glass.
6. Double-hung window only available with dual-pane glass.
7. Additional special shapes also available.
8. Performance will vary, depending on geographic location and configuration.
9. Window styles not available in all product configurations.
10. Additional special shapes also available.
11. Performance will vary, depending on geographic location and configuration.
12. Double-hung window only available in East Region only.
Pella® Entry Doors
A curated collection of wood, fiberglass and steel entry doors delivering dependable performance and inspired designs.

Storm Doors
Complement your project’s entryway with a storm door that creates the ideal first impression.

Garage Doors
Pella garage door designs add beauty, curb appeal and lasting value to any style of home.

Additional Solutions
Give your project an inviting look with exterior solutions from Pella.
Dramatically reduce installation time with factory-applied and factory-finished trim. Pella’s beautiful trim options provide a vast range of choices that are true to a home’s architectural style and décor.

The trim around Pella® wood, fiberglass or vinyl windows and doors can coordinate with other trim in a home, including baseboards, crown molding and chair rails. Optional accessories to coordinate with trim profiles are available.

Choose the wood species that best complements a home’s interior.

<table>
<thead>
<tr>
<th>Wood Types</th>
<th>Pine</th>
<th>Oak</th>
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</table>

Trim is available prefinished in your choice four paint colors and eleven stains. Unfinished or primed and ready-to-paint are also available.

| Pine Interior Colors | White | Bright White | Linen White | Artisan Greige | Natural Stain | Wheat Stain | Skyline Grey Stain | Dark Stain |

Choose from over 50 styles of prefinished or unfinished wood interior trim to fit your look including these popular styles. Select trim styles available in Oak.

| Interior Trim Styles | Craftsman | Ranch | Provincial | Colonial | Carved |

Add distinctive architectural detail to a home and set off the Pella wood windows and patio doors with style. Our low-maintenance, aluminum-clad exterior trim arrives factory-applied on windows and patio doors to save installation time and costs.

Our low-maintenance, aluminum EnduraClad® exterior finish resists chalking and fading. Custom colors are also available.

| Exterior Trim Colors | White | Tan | Putty | Brown | Classic White | Vanilla Cream | Poplar White | Almond |

EnduraClad exterior aluminum trim is available in five standard profiles. Or choose a custom design.

| Exterior Trim Styles | Manor | Brickmould | Jefferson | 3-1/2” Flat Casing | 3-1/2” Brickmould |

Pella makes installing windows and doors easy. Multiple installation methods and exclusive features save time and help reduce costly callbacks.

For complete installation instructions and videos, visit installpella.com.
Dedicated to Window & Door Details

Pella ProEdge Solutions is an extension of your team, helping projects go more quickly and smoothly while reducing callbacks. With dedicated product expertise; anytime, anywhere communication; and service after the sale, you can complete jobs faster, get paid sooner and take on more jobs for your business.

Your Local Go-To Window and Door Experts

The expertise of your local Pella technicians and service reps, coupled with personalized on- and off-site support, helps cut time and hassle from every project. And with access to local Pella showrooms, your homeowners can work directly with a Pella sales rep to decide which products will work best for their home.

Anytime, Anywhere Communication

The Pella ProConnect app provides builders and contractors with anytime, anywhere communication. With the app, you can contact your rep, track orders and see which accessories are being held. And when you need a quote or have a question, our project management team will respond within 24 hours.

No Callback Jobsite Services

We hold off screens and hardware until the end of a project, ensuring they don’t get damaged on-site. Our reps provide on-site training and support, and local service reps will take care of any callbacks or warranty claims directly with homeowners. And on the final walk-through, we will install accessories and ensure the details are covered.

Pella products are backed by some of the best warranties in the business.

You can be confident in your investment. Pella windows and patio doors are backed by a strong national brand and some of the strongest warranties.

Want to learn more? Call us at 833-44-PELLA or visit pro.pella.com